

## Endurance Trail Lite

Prices & Specifications subject to change without prior notice. Revised 01/01/12

**Orthoflex Saddleworks, Inc.**  
 701 West Central Ave, Warren, AR 71671  
 Phone 870-226-2301 Fax 870-226-2944  
 www.ortho-flex.com

For Office Use Only

Saddle Model: ETL - \_\_\_\_\_  
 Customer Number: \_\_\_\_\_  
 Sales Order Number: \_\_\_\_\_

**Bill To:**

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

**Phone:** \_\_\_\_\_

**Fax:** \_\_\_\_\_

**Email:** \_\_\_\_\_

**Ship To:**

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

**Phone:** \_\_\_\_\_

**Fax:** \_\_\_\_\_

**Email:** \_\_\_\_\_

**Payment Information:**

Visa/MC,  Company Check,  Personal Check,  Wire Transfer

**Credit Card #:** \_\_\_\_\_

**Exp. Date:** \_\_\_\_\_ **CID Code (3 digit on back):** \_\_\_\_\_

**Rider's Seat Sizing information:**

**Hips:** \_\_\_\_\_ **Thighs:** \_\_\_\_\_

**In order to qualify for the Orthoflex 10-Day Size Satisfaction Policy, you must submit your hip & thigh measurements, which must be within the size chart parameters, on the size chart, for your saddle model.**

**Comments/Special Requests:**

\_\_\_\_\_

Standard Features included in Base Price (Western Sizing):	
<b>Weight:</b> Approx. 24 lbs. Avg. without stirrups	<b>Flaps:</b> Padded Knee Rolls to match seat color
<b>Overlays:</b> Fork, to match Saddle Color (Overlays Black w/Black Seat Only)	<b>Flex Skirt System:</b> Choose System 8XR or System 2
<b>Rigging:</b> 1" English Billets, 3/4 Dropped Yoke Rigging	<b>Stirrups:</b> None, see choices
<b>Pommel &amp; Cantle:</b> 4-1/4" Pommel, 4" tall x 11-1/2" wide cantle, Cheyenne Roll	<b>Seat:</b> Regular, Smooth Leather, Narrow Twist & Med. Rise
<b>Horn:</b> #15 Pleasure	<b>Stirrup Straps:</b> 2" Biothane w/ SS Buckles
<b>Tooling:</b> None, see choices	<b>Gullet Width:</b> Standard: 7-1/2", Full: 8 1/4". Wide: 9"
<b>Hardware:</b> SS D's for Breast Collar & Crupper, Ft. Loops on Pommel & Cantle	<b>Leather Accessories:</b> None, see choices

Dimensions:			
Saddle Size	Tree Bar Length	Overall Length Reg. System 2, 3, 8XR Flex Panels	Overall Length Short System 6, 8XS Flex Panels
15"	20"	23"	21"
16"	21"	24"	22"
17"	22"	25"	23"
18"	23"	26"	24"
19"	23"	26"	24"

### Choose Model/Base Price/Tree Options

**Base Price includes Standard Features above:**

Quantity	Description	Price	Extended	
	Regular Width Tree (#ETL-sz) (ST-ETL-sz-NO)	<b>\$3200</b>		
	Full Tree (#ETL-sz) (ST-ETL-szF-NO)	<b>\$3200</b>		Section Total
	Wide Tree Width (#ETL-szW) (ST-ETL-szW-NO)	<b>\$3200</b>		

**Comfort Bars:**

Quantity	Description: Hand contoured tree bars to narrow the width where your legs cross the tree bars from the seat to reduce inside thigh stress. <i>Included in the price of Ultra Plush &amp; Rumble seats</i>	Price	Extended	Section Total
	Add Comfort Bars (to reduce the "spread stress" under your legs thighs) (Bars-C)	<b>\$100</b>	<b>Free</b>	

**Horn Style & Options:**

Quantity	Description: The standard horn is included. Change to any horn offered for set up of \$50	Price	Extended
	None	<b>\$0</b>	
	<input type="checkbox"/> Standard Horn this model- #15 Pleasure/Trail, leath covered (#ST-ETL- -15)	<b>\$0</b>	
	<b>Optional Horn Choices (add \$50):</b>		

<input type="checkbox"/> #18 Reining/Pleasure, <input type="checkbox"/> #00 Pleasure, <input type="checkbox"/> #37 Cutting, <input type="checkbox"/> #23 High Dally Post, <input type="checkbox"/> #36 Old Style Roper, <input type="checkbox"/> #21P Polished Barrel, <input type="checkbox"/> #30 All Purpose, <input type="checkbox"/> #34 Modified Pelican (#ST-model-sz-horn #)	\$50		
<b>Horn Wrap Choices:</b>			
<input type="checkbox"/> No Horn Neck Wrap (\$0), <input type="checkbox"/> Leather wrap horn neck (\$40), <input type="checkbox"/> Rubber wrap horn neck (\$40)	\$		<i>Section Total</i>
<b>Lariat Loop (holder)</b> Leather, lops over horn (#4814 )	\$20		\$

### Choose Flexible Skirt Options

<b>Choose Flex Skirt System Type &amp; Length:</b>			
<b>For Gaited Horses Always Choose System 8XS Extreme Flex Short or System 6 Ultraflex Short.</b>			
<i>Quantity</i>	Riders <u>over</u> 200 lbs., choose short system 6 or regular system 2 or 3, under 200#, choose any system	<i>Price</i>	<i>Extended</i>
	Visit our "Breed Fit Chart" under "Sizing-Horses & People" on Home Page		
	"Short" Length Flexible Skirt Systems ( for short backed horses, all gaited horses, & mules )		
	Note: Short systems can be used on all length backs.		
	Short Length- System 8XS Extreme Flex Closer Contact Short(#SY8XS- ) Rider under 200#	\$200	
	Short Length- System 6 Ultra Flex Short (#SY6- ) Rider over 200#	\$200	
	<b>Regular Length Skirt Systems (for full length backs)</b>		
	Regular Length- System 2 Regular Flex (#SY2- ) Rider over 200#	\$0	\$0
	Regular Length- System 8XR Extreme Flex Closer Contact (#SY8XR- ) Rider under 200#	\$0	\$0
	Regular Length- System 3 Improved Flex (#SY3- ) Rider any weight	\$200	\$
			<i>Section Total</i>

### Choose Saddle Seat Sizes & Construction Style, Flap Options

<b>Western Seat Sizing (length):</b>		
<i>Size</i>	If in doubt, consult our Seat Size Chart, on the website, sorted by model and seat construction chosen	<i>Section Total</i>
<i>Sizes:</i>	<input type="checkbox"/> 15", <input type="checkbox"/> 16", <input type="checkbox"/> 17", <input type="checkbox"/> 18", <input type="checkbox"/> 19"	\$0

<b>Saddle Skirting Color and Style:</b>			
<b>Leather Color:</b>	<input type="checkbox"/> Black <input type="checkbox"/> Dark Chocolate <input type="checkbox"/> Brown <input type="checkbox"/> Chestnut <input type="checkbox"/> Natural <input type="checkbox"/> Jade <input type="checkbox"/> Bordeaux (SADDLE-)		
<b>Leather Finish Choice:</b>	<i>It is an industry practice to lightly emboss skirting leather to cover most natural surface blemishes (tick bites, barbed wire &amp; thorn scratches, etc.). Orthoflex uses &amp; recommends a more natural Select Smooth finish. Your hides are selected for the best natural finish, which may include naturally occurring tick bites, scratches, etc. You may elect the embossed finish below, however, expect the leather to be a stiffer hand.</i>		
<i>Quantity</i>	<b>Description:</b> Skirting leather is the heaviest leather used on a saddle, whereas, softer leather is for seats.	<i>Price</i>	<i>Extended</i>
	Select Smooth Leather with Normal Blemishes (#LEATHER-SELECT) STD	\$0	\$0
	Embossed Leather Surface (LEATHER-EMBOSS)	\$0	\$0
			<i>Section Total</i>

**Note: If you wish a multi-color saddle, or roughout or roughout parts, list saddle parts below and color desired (from our skirting color choices above) or call for assistance: SaddlePart/Color**

<b>Seat Style/Construction:</b>			
<i>Quantity</i>	<b>Description:</b> The better the seat construction the more riding comfort. Ultra Plush & Rumble seats include "Comfort Bars", a \$100 value.	<i>Price</i>	<i>Extended</i>
	<b>Regular</b> - 1/2" - Smooth padding (SEAT01- )	\$0	\$0
	<b>Plush</b> - 1-1/4" - Traditional Smooth Padding, Hand Contoured (SEAT03- )	\$300	
	<b>Stitchdown</b> - 1" - Padding Stitched Down (SEAT-02 )	\$400	
	<b>"Rumble" Deep Seat</b> -Multi-level padding, Hand Contoured Seat, & Tree bar Alterations for Maximum "No Thigh Soreness" Comfort included (SEAT05- )	\$500	
			<i>Section Total</i>

<b>Seat Material and Color:</b>			
<i>Quantity</i>	<b>Description:</b> Choose from smooth upholstery, supple suede, or genuine ostrich.	<i>Price</i>	<i>Extended</i>
	<b>Smooth-</b> <input type="checkbox"/> Black(bl), <input type="checkbox"/> Brown(br), <input type="checkbox"/> Red (rd)	\$0	\$0
	<b>Suede-</b> <input type="checkbox"/> Black(subl), <input type="checkbox"/> Brown(subr), <input type="checkbox"/> Chestnut(such),	\$100	
			<i>Section Total</i>

<b>Deep Seat Security Option-Increase Seat Rise:</b>			
<i>Quantity</i>	<b>Description:</b> Increasing the seat rise (elevation to front of seat) increases the "seat pocket" & security.	<i>Price</i>	<i>Extended</i>
	<b>Check the Seat Rise, listed in the Standard Features block above, &amp; choose option available below. The side profile of the seat will be higher, to the front.</b>		<i>Section Total</i>
	Deep Seat Option-Change Medium Rise to High Rise (SEAT DEEP +1/2")	\$ 200	

### Change the Seat Twist Width:

Quantity	Description: The twist is the width of the narrowest point across the seat. Changing the twist width requires pattern changes to accommodate the request. Typically, women prefer a narrow to medium twist whereas, men prefer a medium to wide twist.	Price	Extended	
	Change seat twist from narrow to medium (twist-medium)	\$200		Section Total
	Change seat twist from narrow to wide (twist-wide)	\$200		

### Flap Knee Roll Options:

Quantity	Description: Padded projections on the front of the flaps to aid in stopping forward rider movement..	Price	Extended	
	Progressively Loaded Knee Rolls, for smooth interaction of the knees with the knee rolls, (i. e. a softer knee landing). (#KNEEROLLS-PROG)	\$40		Section Total
	Knee Roll Height, add 1 1/2" to height of knee rolls from 1.5" to 3.00" for more security. Thick Knee Rolls may have wrinkles on the edges (#KNEEROLLS-THICK)	\$20		

### Thigh Roll Options:

Note:	Thigh rolls can be added to your saddle, even if the basic style does not come with thigh rolls. However, adding thigh rolls will cause the front to back distance of the flap to increase about 3-4". If you have a special requirement, please hand-sketch it.			
Quantity	Desc.: Padded projections on the back of the flaps to aid in stopping backward rider movement..	Price	Extended	
	Thigh Rolls, add to saddle flap (flap will be wider 3-4") (#THIGH ROLLS)	\$150		
	Progressively Loaded Thigh Rolls, for smooth interaction of the knees with the knee rolls, (i. e. a softer knee landing). (#ThighROLLS-PROG)	\$40		Section Total
	Thigh Roll Thick, add 1 1/2" to thickness of knee rolls from 1.5" to 3.00" for more security. Thick Thigh Rolls may have wrinkles on the edges (# THIGHROLLS-THICK)	\$20		

### Flap Lengths: Inseam (groin to ankle bone):

Quantity	Description	Price	Extended	
	Standard - 27.5"-32.5" inseam (# FLAP-STD)	\$0		
	Short - less than 27.5" inseam (# FLAP-SHORT)	\$50		
	Long - 32.5"-36" inseam (# FLAP-LONG)	\$50		Section Total
	Extra Long - 36"-40" inseam (# FLAP-XLONG)	\$50		

### Flap Linings:

Indicate position on saddle:  Flap,  Seat Jockey (if any)

Quantity	Description:	Price	Extended	Section Total
	Flaps- Line with Oil Tanned Sweat Barrier (# FLAPS-LINE) if not using bootie	\$150		

### Leathers (Stirrup Strap) Options:

Length, Inseam (groin to ankle bone):	<input type="checkbox"/> Standard 27.5"-32.5" (# 4940_-STD), <input type="checkbox"/> Short-less than 27.5" (#4940_-SHORT) <input type="checkbox"/> Long-32.5"-36" (#4940_-LONG), <input type="checkbox"/> Extra Long-36"-40" (#4940_-XLONG)			
Quantity	Description	Price	Extended	
	2" Biothane Type Stirrup Straps w/ Quick Release Buckles/Covers (#4930-STD) Long	\$0		
	2" Stirrup Real Leathers with Blevins Buckles (#4938) <input type="checkbox"/> BL or <input type="checkbox"/> BR	\$120		
	2" Biothane Type Stirrup Straps w/ "Micro" Fenders & Blevins Buckles (#4933)	\$200		
	2" Straps Leathers w/ "Micro" Fender & Blevins Buckles(#4932) <input type="checkbox"/> BL or <input type="checkbox"/> BR	\$200		
	1" Stirrup Leathers with Removable Buckle Covers (#4940) <input type="checkbox"/> BL or <input type="checkbox"/> BR	\$90		Section Total
	1" Stirrup Leathers with "Micro" Fenders (#4931) <input type="checkbox"/> BL or <input type="checkbox"/> BR	\$200		

### Stirrups/Irons (Pr):

Leather Color: (if applicable)	(Choose colors for Stirrups with leather only, to match saddle): <input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Dark Chocolate <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux			
Note:	Fillis Irons 1" & Comfort 1" & other stirrups for 2" Leathers or 2" Biothane leathers			
Quantity	Description	Price	Extended	
	<b>FOLLOWING ARE FOR 1" ENGLISH LEATHERS (STD) ONLY</b>			
	Fillis Irons Stainless Steel (for 1" leathers only) (# 6103FG)	\$60		
	Comfort Stirrup, Eng 1"-Leath Cover 4-1/2"Wx4-1/2"Hx4-1-2"D (6096ENG-xx)	\$80		
	<b>FOLLOWING ARE FOR 2" LEATHERS OPTION ONLY</b>			
	Sidestep Rollout Endurance <input type="checkbox"/> BL <input type="checkbox"/> BR (6050E-) *NEW*	\$130		
	Nylon Distance Bell - Endurance - Leather Side Wraps (for 2"straps)(6061WR-)	\$79		
	Comfort Stirrup, End 2"-Leath Cover 4-1/2"Wx4-1/2"H x4-1/2"D (6096END-xx)	\$80		
	Fully Leather Covered 3" Bell - Endurance (for 2" straps) (6061LC-)	\$119		Section Total
	Tapaderos with Bell - Endurance (for 2" straps) (# 6090)	\$130		

### Stirrup/Iron Orienters:

Quantity	Desc.- "Stirrup Orienter" keeps stirrups/irons facing to the front.	Price	Extended	Section Total
	Biothane or webbing reinforced brackets w/matching leather For 1" or 2" Leathers.			

	<b>Stirrup Orienter 1"</b> hangers, adds 1-1/2" to fender length(6095EZ-ENG1")	<b>\$30</b>		
	<b>Stirrup Orienter 2"</b> hangers, adds 1-1/2" to fender length(# 6095EZ-END2")	<b>\$30</b>		

### Choose Rigging Options

**All Orthoflex Endurance saddles include easy-slide front & back leathers positions**

#### **Change English to Western Rigging:**

Quantity	Description: Includes latigo strap, off-side billet, latigo/offside billet holders.	Price	Extended	Section Total
	Change to Western Rigging (Rigging-West) & (Yoke- )	<b>\$120</b>		

#### **Yoke Rigging Options:**

**For Gaited Horses, always choose the Adjustable Girth Position Yoke.**

**Yoke Length:** Choose: Orthoflex "Dropped" Yoke Traditional "Short" Yoke

**Note:** *If you choose the "Short" yoke, choose a girth length of about 6-8" longer than for the "dropped" yoke. The Yoke Rigging Position refers to the position of the Latigo D in relation to the back of the fork or pommel of the saddle.*

Quantity	Description	Price	Extended	Section Total
	<b>Adj. Girth Position Yoke Rigging</b> -(fully adjust billets & girth placement <u>on saddle</u> for all shoulder, wither, back shapes-balance saddle, then change billet/girth position)(# YOKE-EADJ)	<b>\$160</b>		
	<b>Three-Quarter fixed</b> (typical setting, billets below back edge of pommel (# YOKE-E3/4)	<b>\$0</b>	<b>\$0</b>	

#### **English Girths:**

**Measure Note:** From about 3" behind the elbow, measure the full circumference of the horse's chest, over the back of the withers & under the chest. Multiply this length X 40% & round up to the next even size for the "Dropped" Yoke. For a "Short" Yoke, add 6-8" to this total. Example: Measurement is 80" circumference X 40%= sz 32" for "Dropped" Yoke or 38-40" for "Short".

**Softsides:** **Note:** Softsides is leather over neoprene w/internal leather support (patented). The Softsides girth is constructed with an expanded chest area, for **maximum** gripping and minimum gall. Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.

**Size (length):** 20", 22", 24", 26", 28", 30", 32", 34", 36", 38", 40", 42", 44", 46", 48"  
**Note:** Oversize & undersize are available, add \$20.

Quantity	Description	Price	Extended	Section Total
	English Neo Girth (20"-48") (# 4100- )	<b>\$50</b>		
	<b>English Softsides</b> Girth (20"-46") (# 4200 - )	<b>\$150</b>		
	English Softsides "Fleece" Girth (20"-46") (#4105 -sz) ***new***	<b>\$220</b>		
<b>Softsides Only:</b>	<b>Leather Color</b> Leather will match saddle color, unless specified): <input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Dark Chocolate <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux.			
	Tool Girth, specify pattern: (#/M)	<b>\$25</b>		

#### **Breast Collars:**

**Size:** Small, Regular

**Softsides** Black, Brown,  Dark Chocolate Chestnut, Natural, Jade, Bordeaux  
**Leather Color** **Leather will match saddle color, unless specified).**

**Note:** Softsides is leather wrapped w/ neoprene & leather on top (patented by Orthoflex). Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.

**Measure Note** Measure from front center of horse chest (where the hairlines intersect) to the D Ring on the front of the saddle. If the measurement is 25-32" use a Small; if 27-34" use a Regular. Adjustable straps allow some overlap.

Quantity	Description For English, choose English, or wider Western Breast Collar.	Price	Extended	Section Total
	English Neo – 1" Wide (# 4604- )	<b>\$100</b>		
	English Softsides Show – 1" Wide (# 4605- )	<b>\$180</b>		
	English Softsides "Fleece"--1" Wide (#4607- )	<b>\$200</b>		
	Western Neo – 2" Wide (# 4600- )	<b>\$120</b>		
	Western Softsides Show – 2" Wide (# 4602- )	<b>\$180</b>		
	Western Softsides "Fleece"—2" Wide (#4608- )	<b>\$200</b>		
	Tool Softsides Breast Collar, specify pattern: (6300- )	<b>\$30</b>		

#### **Crupper:**

**Size:** Small, Regular

Quantity	Description	Price	Extended	Section Total
	Neo Crupper (# 4800BL-R or -S)	<b>\$50</b>		

**Rear Cinches-English: Rear cinch buckles to rear billet D's (included), prevents saddle from tilting up at back.**

**Leather Color:** Black, Brown,  Dark Chocolate Chestnut, Natural, Jade, Bordeaux

**Length:** 32"

Quantity	Description- Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.	Price	Extended	Section Total
	<b>Softsides English/Endurance</b> Rear Cinch-2"X32", Max. comfort for the horse (neo)	<b>\$140</b>		

	over leather) (#4303 )			
	<b>Softsides English/Endurance "Fleece" R Cinch-2"X32"</b> , Max. comfort for the horse (padded fleece/leather)(#4305)	<b>\$180</b>		<i>Section Total</i>
	Tool Rear Cinch, specify pattern: (#6280- )	<b>\$40</b>		

### Choose Utility & Dress Options

#### **D Rings & Latigo Strings:**

Quantity	Description: For lashing on those riding "essentials".	Price	Extended	Section Total
	Set of four stainless <b>D Rings &amp; Leather Strings</b> (# 4944-4)	<b>\$40</b>		

#### **Stirrup Strap Sleeve (Pr),"no pinch" w/Velcro closure. Stops stirrup strap pinch:**

<b>Sleeve Color:</b>	<input type="checkbox"/> <b>Black BL, BR, Maize</b> (Polyfleece only), or <input type="checkbox"/> <b>Natural Fleece</b>			
<b>Sleeve Size:</b>	<input type="checkbox"/> <b>English 1 inch width,</b> <input type="checkbox"/> <b>Endurance 2 inch width</b>			
Quantity	Description	Price	Extended	Section Total
	Stirrup Strap Sleeve Sheepskin Natural <input type="checkbox"/> <b>1"</b> -(# 6512-SHEEP) or <input type="checkbox"/> <b>2"</b> -(# 6513-SHEEP)	<b>\$40</b>		
	Stirrup Strap Sleeve Polyfleece <input type="checkbox"/> <b>2"</b> - <input type="checkbox"/> <b>BL</b> (#6510BL) <input type="checkbox"/> <b>BR</b> (# 6510BR) <input type="checkbox"/> <b>MZ</b> (# 6510MZ) <input type="checkbox"/> <b>1"</b> - <input type="checkbox"/> <b>BL</b> (#6511BL) <input type="checkbox"/> <b>BR</b> (# 6511BR)	<b>\$30</b>		

#### **Underlays:**

<b>An underlay is a cut out decorative cameo opening, in the top leather, with recessed material below, much like a shadow box. Below, please choose position, shape, &amp; type/color of underlay material. Select type, color, location:</b>				
<b>Choose Position(s) on Saddle:</b> (#4830-Flap, -SJOCK, -RSJOCK, )				
<b>Choose Position:</b>	<input type="checkbox"/> Flap,	<input type="checkbox"/> Seat Jockey (if any),	<input type="checkbox"/> Rear Seat Jockey (if any),	
Choose <b>Shape</b> of Underlays below				
<input type="checkbox"/> <b>Filigree (FIL)</b> , <input type="checkbox"/> <b>Desert Flower (DSFL)</b> , <input type="checkbox"/> <b>Tequila Sunrise (TSR)</b> , <input type="checkbox"/> <b>Sunburst (SUN)</b> (#4830D-shape code)				
<b>Choose Type of Underlay Material &amp; Color:</b>		<b>Price</b>	<b>Extended</b>	
<b>Saddle Skirting Leather:</b>				
Choose skirting orientation:				
<input type="checkbox"/> <b>Finished Side Up</b> (#4831SK-) <input type="checkbox"/> <b>Roughout Side Up</b> (#4831RO-)				
<input type="checkbox"/> <b>Border outline (overlay) w/Floral Filigree pattern</b> (4831SKFL-)				
<input type="checkbox"/> <b>Border outline (overlay) w/Crocodile pattern</b> (4831SKCROC-)				
<b>Choose Skirting Color:</b>				
<input type="checkbox"/> <b>Black</b> (BL), <input type="checkbox"/> <b>Brown</b> (BR), <input type="checkbox"/> <b>Chestnut</b> (CH), <input type="checkbox"/> <b>Natural</b> (NA), <input type="checkbox"/> <b>Jade</b> (JA), <input type="checkbox"/> <b>Bordeaux</b> (BX), <input type="checkbox"/> <b>Dark Chocolate</b> (DKC)				
<b>Upholstery Leather:</b>				
<b>Choose color:</b> (#4832color)		<input type="checkbox"/> <b>Black</b> (BL)	<input type="checkbox"/> <b>Brown</b> (BR)	<input type="checkbox"/> <b>Red</b> (RD)
		<b>\$120</b>		
		<b>\$100</b>		
<i>Section Total</i>				
<b>Reptile:</b>				
Choose:		<input type="checkbox"/> <b>Rattlesnake, Real Diamondback</b> (#4830SN-RS),	<input type="checkbox"/> <b>Python Faux</b> (#4830SN-PY)	
		<b>\$180</b>		

#### **Comfort Cameos:**

<b>"Comfort Cameos" are diamond quilted upholstery cameo cutouts in the flaps, for appearance and comfort. See the Silver Cloud Western saddle for photos.</b>				
Select <b>Position</b> on saddle & <b>color</b> . When selecting Comfort Cameos, do not also select underlays on <u>fender &amp; seat jockey</u> ;				
<b>Choose Position(s) on Saddle:</b> (#4830-Flap, -SJOCK, -RSJOCK):				
<b>Choose Position:</b>	<input type="checkbox"/> Flap,	<input type="checkbox"/> Seat Jockey (if any),	<input type="checkbox"/> Rear Seat Jockey (if any),	
<b>Choose Upholstery Color for cameo (suggest same as seat color):</b>		<b>Price</b>	<b>Extended</b>	<b>Section Total</b>
<input type="checkbox"/> <b>Black</b> , <input type="checkbox"/> <b>Brown</b> , <input type="checkbox"/> <b>Red</b> (#4830CCE-color code)		<b>\$160</b>		

#### **Hand Tooling/Carving:**

<b>Note:</b>	<i>All Orthoflex Tooling is hand crafted by artisans. For that reason, the finished product may vary slightly from, as shown. A Set of Tooling consists of both Flaps. Full is full coverage, partial is corners only.</i>			
Quantity	Description	Price	Extended	
<b>Flap Tooling:</b>				
	Basket Weave -Full Set	(# 6201-BKF)	<b>\$250</b>	
	Roses in Bloom-Full Set	(# 6201-RIB)	<b>\$250</b>	
	Emboss Rococo pattern cameo on Fenders and Skirts	(#6201-ROE)	<b>\$100</b>	
	Barbed Wire Border Set	(# 6201-BW)	<b>\$100</b>	
	Brushfire Border Set	(# 6201-BF)	<b>\$100</b>	
	Fleur de Lis Border Set	(# 6201-FD)	<b>\$100</b>	
	Floral Border Set	(# 6201-FL)	<b>\$100</b>	
	Geometric Border Set	(# 6201-GE)	<b>\$100</b>	
	Pegasus (Small) Border Set	(#6201-PGB)	<b>\$100</b>	
	Sidewinder Border Set	(# 6201-SW)	<b>\$100</b>	
	Southwest Border Set	(# 6201-SO)	<b>\$100</b>	
<b>Flap Medallions:</b>				

	Aztec Sun-on Flaps <b>Cameo, Medallion</b>	(# 6100-AZ)	<b>\$100</b>	
	Pegasus <b>Cameo, Medallion</b>	(#6100-PGL)	<b>\$100</b>	
	Phoenix-on Flaps <b>Cameo, Medallion</b>	(#6100-PH)	<b>\$100</b>	
	Rose in Bloom-on Flaps <b>Cameo, Medallion</b>	(# 6100-RIB)	<b>\$100</b>	
	Sunflower-on Flaps <b>Cameo, Medallion</b>	(# 6100-SF)	<b>\$100</b>	<b>Section Total</b>
	Personalize (Name or Initials): Name: _____ Initials: _____ General Location on Saddle: _____	(# PERSONALIZE)	<b>\$ 50</b>	

### Conchos-Set 4:

<b>Note:</b>	<b>Horn Caps available for horn # 00 &amp; 36 (2.5") &amp; #15, 23, 34 (1.5"-2" only).</b>			
<b>Pattern:</b>	<b>Plated are as listed. On floral horn caps, please choose size.</b>			
<b>Quantity</b>	<b>Description All conchos are plated silver unless otherwise noted.</b>		<b>Price</b>	<b>Extended</b>
	<b>Horn Cap -Silver Plated (floral only) <input type="checkbox"/> 2.5" (# 4850), <input type="checkbox"/> 2"</b>	(# 4857)	<b>\$20</b>	
	Set of Conchos (4)-Horsehead Berry 1-1/4"	(#4694-4)	<b>\$50</b>	
	Set of Conchos (4)-Star Berry 1-1/4"	(#4695-4)	<b>\$50</b>	
	Set of Conchos (4)-Horsehead Silv Plate 1-1/8" x 1" (L&R)	(#4682-4)	<b>\$50</b>	
	Set of Conchos (4)-Round w/Rope Border 1" Silv/Gold plate	(#4662-4)	<b>\$50</b>	
	Set of Conchos (4)-Ant Bronze Plated Star w/10 Star Circle 1-1/4"	(#4889-4)	<b>\$50</b>	
	<b>Exquisite Handcrafted Multiple Metal Conchos- Hand crafted by experienced Artisans</b>			
	Set of Conchos (4)- Turquoise Inlay Cross 1" Brown inlay	(#4667-4)	<b>\$80</b>	
	Set of Conchos (4)-Horseshoe Shield 1" Silver, Bronze, Copper	#4690-4)	<b>\$80</b>	
	Set of Conchos (4)-Floral 1-1/2" Copper, Bronze, Paint	(#4691-4)	<b>\$80</b>	
	Set of Conchos (4)-Aztec Sun 1-1/2" Silver, Bronze, Copper	(#4692-4)	<b>\$80</b>	<b>Section Total</b>
	Set of Conchos (4)-Star on Star 1-1/2" Silver, Copper, Paint	(#4693-4)	<b>\$80</b>	

## Choose Matching Accessories

### English/Endurance Booties-All Orthoflex booties have sweat vapor liners):

<b>Bootie Sizing Note:</b>	<b>A pair (2 piece) of booties cover the skirts panels only (not a one piece solid pad) , allowing more back ventilation. Select same length bootie as overall saddle length for your saddle seat size. See length chart at top of model order form. Available in 1" increments for overall saddle lengths 19" to 27".</b>			
<b>Bootie Size:</b>	<input type="checkbox"/> 19", <input type="checkbox"/> 20", <input type="checkbox"/> 21", <input type="checkbox"/> 22", <input type="checkbox"/> 23", <input type="checkbox"/> 24", <input type="checkbox"/> 25", <input type="checkbox"/> 26", <input type="checkbox"/> 27"			
<b>Cordura Top</b>	<b>Choose Cordura Color: <input type="checkbox"/> Black <input type="checkbox"/> Brown</b>			
<b>Quantity</b>	<b>Description-Booties replace traditional pads. Remains on the saddle in storage &amp; when saddling.</b>		<b>Price</b>	<b>Extended</b>
	**Booties with real sheep fleece bottom**:			
	<b>Booties, Eng/End w/Flap, BL or BR Cordura/Real Sheepskin</b>	(# 5400SCT- )	<b>\$300</b>	
	<b>Booties, Eng/End Sq w/Flap &amp;Rear Insul. Pocket Cord/Real Sheep</b>	(#5402SSQ-)	<b>\$400</b>	
	**Booties with poly fleece bottom**:			
	<b>Booties, Eng/End w/Flap, <input type="checkbox"/>BL <input type="checkbox"/>BR Cord /Maize Polyfleece bottom</b>	(#5410PCT-)	<b>\$160</b>	
	<b>Booties, Eng/End Cont w/Flap, <input type="checkbox"/>BL <input type="checkbox"/>BR Cord/ <input type="checkbox"/>BL <input type="checkbox"/>BR Polyfleece</b>	(# 5502PCT-)	<b>\$160</b>	
	<b>Booties, Eng/End Sq w/Insulated rear Pockets <input type="checkbox"/>BL <input type="checkbox"/>BR Cord/Poly</b>	(#5403PSQ- )	<b>\$240</b>	
	<b>Shims-Set of 12 pcs. fits all Eng/End Orthoflex system skirt bottoms</b>	(# 5351)	<b>\$49</b>	
	<b>Choose the following Bootie enhancements to:</b>			
	<ul style="list-style-type: none"> <li>• Level a tapered back that is substantially lower in the front,</li> <li>• Raise the saddle off the withers or spine &amp; create a better fit , or to</li> <li>• Fill in the void a around a young horse' shoulders, while developing.</li> </ul>			
<b>Colt Shims:</b>	<b>Colt Shims are inserts (like in your shoes) for your Western booties to fill in, around the undeveloped shoulders while the colt matures. Remove one or two layers, as needed. Includes two 1/2" layers, for each side. Choose shape for your horse.</b>			
<b>Quantity</b>	<b>Description</b>		<b>Price</b>	<b>Extended</b>
	<input type="checkbox"/> <b>Full Length</b> -Full Thickness front to back(5352E-FL) <input type="checkbox"/> <b>Full length</b> -Taper front to back (5352E-FLT)		<b>\$50</b>	
	<input type="checkbox"/> <b>1/2 Length</b> Full Thickness (5352E-1/2Fl) <input type="checkbox"/> <b>1/2 Length</b> -Taper to Zero at center(5352E-1/2T)			

### Matching Leather Upholstery Cante/Fork Bag :

<b>Leather Color:</b>	<input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Red			
<b>Quantity</b>	<b>Description: Attaches with buckled straps included.</b>		<b>Price</b>	<b>Extended</b>
	Cante Ditty Bag 10"LX5D" soft upholstery with lash straps & zip closure (#4823 )		<b>\$50</b>	
	Cante Ditty Bag 15"LX10"D, soft upholstery with lash straps & zip closure (#4819 )		<b>\$80</b>	<b>Section Total</b>

### Trail Light: LED Light, Velcro mounts on Breast Collar:

<b>Note:</b>	"Super Nova" LED casts 180 degrees of light, for no shadows to spook the horse. Velcro attaches to breast collar, universal fit.		
<b>Quantity</b>	<b>Description</b>	<b>Price</b>	<b>Extended</b>
	Universal fit with switch, switch on w/o dismounting, attaches easily (# 4650)	<b>\$60</b>	

**Leather Max Saddle Conditioner, for the best care:**

<b>Quantity</b>	<b>Description-Our own brew of natural replenishing oil, cleaners, &amp; protection additives.</b>	<b>Price</b>	<b>Extended</b>	
	Leather Max Conditioner – 4 oz. jar, about 10 saddle cleaning/oilings (#4950)	<b>\$15</b>		<b>Section Total</b>
	Leather Max Conditioner – One Gallon about 200 saddle cleaning/oilings (#4950gallon)	<b>\$150</b>		

**Get your custom saddle Quick**

**Rush Fee:**



However, we make no guarantee of delivery time. If you need your order quicker, check the within 6 weeks, we void the Rush Fee.

	<b>Price</b>	<b>Extended</b>	<b>Section Total</b>
/ factory overtime, in certain depts.(#Rushfee)	<b>\$300</b>		

**Totals:**

<b>Total Product Cost:</b>	<b>\$</b>	
<b>Sales Tax (AR only):</b>	<b>\$</b>	
<b>*Shipping / Insurance:</b>	<b>\$</b>	<b>85.00</b>
*Ground Freight/insurance in the contiguous U.S. only, includes residential delivery charges (if any). Ask for export shipping/insurance rates. All saddles, shipped in the contiguous U.S., are shipped "Adult Signature Required". If you do not wish to have the saddle shipped "Adult Signature Required" and accept loss responsibility, check here: <input type="checkbox"/> Do not ship "Adult Signature Required". I accept loss responsibility.		
<b>Order Total:</b>	<b>\$</b>	
<b>Min. 1/2 Deposit Required:</b>	<b>\$</b>	

Saddle shown in photo includes custom features, which are added cost. Color, texture of leather, and construction style for your chosen saddle may vary from photo. We do not refund purchase price of custom-made saddles, however, we have an exceptional 10-Day Customer Sizing Satisfaction Policy. **Please check your order carefully!**

**Please complete the firm-order confirmation below and return it with your order. Thank you for choosing Orthoflex!**  
**Firm Order Confirmation & Terms of Sale**

Your order will be entered for available production time only after you have reviewed, signed, dated, and returned this Firm Order Confirmation, with payment. We do not "promise" delivery dates due to the many variables associated with custom saddle making. Each Orthoflex product goes through inspection at each major completion stage, any of which can be rejected, and could delay the products' completion. We will periodically give the most probable "projected" delivery date based on the order confirmation date and/or current status of your order.

**One Year Limited Warranty**

Orthoflex Saddleworks Inc. (the company) warrants its new custom saddles, to the original purchaser only, to be free of defects in materials and workmanship for **one (1) year** from the date of original (first) sale. Determination as to whether a product is defective, or is not defective, is determined solely, by the company. Freight to return a product to the company, for defective determination, is borne by the purchaser. Freight to return the product to the purchaser is borne by the company, in the continental USA only.

The company will repair or replace, at it's sole discretion, any product found to be defective by the company, for use as intended, after return to, and examination, by the company. This LIMITED ONE YEAR WARRANTY does not cover

incidental damages or consequential damages caused by misuse, abuse, accident, or neglect caused by any person(s) or thing(s), purchaser's sole remedy being repair or replacement, at the sole discretion of the company. Functional alterations of any kind, by the purchaser, dealer, or other person(s), to the product specifically void this warranty.

**General Provisions and Exclusions Applicable to the Limited Warranty:**

This warranty does not cover duplication of color or appearance of leather, used by the company, which the purchaser may have seen in advertisements, and in person, or which the purchaser may not like. Since the company has no control of the method of use, type, or suitability of tack which may be used by the purchaser or others, no control of the purchaser's or user's style of riding, whether appropriate or not appropriate, and any resulting soreing or other damage to a horse, this warranty specifically excludes such soreing, or damage, as a result of the use of the saddle. This warranty does not cover fit for the purchaser or any horse that the purchaser may use the saddle on. This limited warranty applies to new Orthoflex custom saddles only but specifically excludes Discounted, Scratch & Dent, Used, and Non-Orthoflex saddles. Such saddles are sold without warranty. This limited warranty specifically excludes a "Satisfaction Guaranteed" warranty. **Tack & Accessories and Repairs** carry a 30 Day Limited Warranty and all provisions and exclusions in the saddle warranty apply to Tack & Accessories and Repairs, except for duration.

Liability of Orthoflex Saddleworks Inc. shall be limited to the price of the product and the company shall not be responsible or liable for any incidental or consequential damages of any kind. Warranties included herein are in lieu of all other warranties, either express or implied. There are no warranties that extend beyond the face hereof. Purchaser may have additional rights by laws so made and provided. Jurisdiction with regard to any return privileges or warranty disputes shall be restricted to the laws of the State of Arkansas. This warranty shall not apply to any products that have been damaged while being used in any manner for a purpose not intended by the company.

**Payment(s) Agreement(s):**

A minimum initial deposit of 50% of the purchase price is required with your order. Your remaining balance will be due when we notify you of the impending completion of your order. Should you fail to pay the balance due within 20 (twenty) days of notification, your initial deposit will be forfeited to the company to defray the loss incurred from the salvage sale or rework of the saddle to make it saleable to someone else.

**If you are paying by credit card:** The following agreement applies to you: You agree to not refuse or charge back the purchase, to your credit card company, or any portion thereof, for any reason. If you violate this agreement clause and charge back the purchase to your credit card provider, you agree to pay the company, or the Orthoflex dealer if applicable, **damages of \$2000, plus attorney's fees plus all costs** associated with the company collection of damages, selling price, collection costs, plus the selling price and freight for the saddle,

**Order Changes & Return Privileges:** Orthoflex produces saddles made custom to the customer's specifications. As a result, your saddle may not (a) look like any photos you may have seen, (b) the leather color shade and finish may be different than photos, and (c) the various options you chose may not be reflected in any photo(s). Once this form is returned, no changes or cancellations may be made without penalty for costs incurred by the company, if any work has commenced on the product. Since you have ordered a saddle made custom to your specifications, we do not offer satisfaction guarantees or refunds of purchase price for any reason and will not allow a return for refund. You may return for repair or replacement, as covered in our One Year Limited Warranty, after receipt of a "control number" from the company. The company also has an excellent Ten (10) Day Size Satisfaction Policy, which can be viewed on our web site or in the package with the product.

Agreed:           Signature of Purchaser: \_\_\_\_\_ Date: \_\_\_\_\_  
Please Print Name: \_\_\_\_\_