

Trainer Pro Saddle

Prices & Specifications subject to change without prior notice. Revised 11/30/08

Orthoflex Saddleworks, Inc.
 701 West Central Ave, Warren, AR 71671
 Phone 870-226-2301 Fax 870-226-2944
 www.ortho-flex.com

For Office Use Only
Saddle Model: TPS - _____
Customer Number: _____
Sales Order Number: _____

Bill To:
Phone:
Fax:
Email:

Ship To:
Phone:
Fax:
Email:

Payment Information:
<input type="checkbox"/> Visa/MC, <input type="checkbox"/> Company Check, <input type="checkbox"/> Personal Check, <input type="checkbox"/> Wire Transfer
Credit Card #:
Exp. Date: CID Code (3 digit on back):

Rider's Seat Sizing information:	
Hips: Thighs:	
In order to qualify for the Orthoflex 10-Day Size Satisfaction Policy, you must submit your hip & thigh measurements, which must be within the size chart parameters, on the size chart, for your saddle model.	

Comments/Special Requests:

Standard Features included in Base Price (Western Seat Sizing):	
Weight: Approx. 17 lbs. Avg. without stirrups	Fenders: Mini Western-Style, Free-Swing
Overlays: None	Flex Skirt System: Choose Reg. System 8XR or System 2
Rigging: 1" English Billets, 3/4 Short Yoke Rigging	Stirrups: None, see choices
Pommel & Cantle: 4-1/2" Power Bar(Pommel), 4-1/2" tall x 11-1/2" wide cantle	Seat: Regular, Smooth Leather, Med. Twist & Med. Rise
Horn: None	Stirrup Straps: 2" Biothane w/ Micro Fenders Buckles
Tooling: None, see choices	Gullet Width: Standard: 6", Full 6-3/4", Wide: 7-1/2"
Hardware: SS D's for Breast Collar & Crupper, F. Loops on Pommel & Cantle	Leather Accessories: None, see choices

Dimensions:			
Saddle	Tree Bar Length	Overall Length Reg. System 2, 3, 8XR Flex Panels	Overall Length Short System 6, 8XS Flex Panels
Adult Sizes:			
15"	20"	23"	21"
16"	21"	24"	22"
17"	22"	25"	23"
18"	23"	26"	24"
19"	23"	26"	24"
Junior Sizes (see requirements below)			
13"	19"	21"	19"
14"	19"	22"	20"

The world's best Junior saddle program (name & age must be completed fully & certified by an adult):

Junior sizes are always a very low price for persons under 17 years of age, only. Orthoflex subsidizes the cost to Juniors. Complete the below statement and pencil in the Base Price, at the beginning of the order.

Original Purchaser, who is under 17 years of age at time of purchase, may, within 5 years of purchase date, trade-in this Junior size saddle on an adult size Orthoflex **custom** saddle & receive the **full original discounted purchase price as a trade-in allowance** against the new Orthoflex custom saddle. Proof of purchase with total price paid required at time of trade.

The name of the Junior Purchaser is _____, whose age is ____ (must be under 17).

I certify the above to be true & correct. By Parent or Guardian _____

The **Junior Base Price** for this model is \$ **1600**.

Choose Model/Base Price/Tree Options

Base Price includes Standard Features above:

Quantity	Description: Includes Standard features listed in above Standard features block.	Price	Extended	
	Regular Width Tree (#TPS-sz) (ST-TPS-sz-NO)	\$2400		
	Full Tree (#TPS-sz) (ST-TPS-szF-NO)	\$2500		Section Total
	Wide Tree Width (#TPS-szW) (ST-TPS-szW-NO)	\$2500		

Comfort Bars:

Quantity	Description: Hand contoured tree bars to narrow the width where your legs cross the tree bars from the seat to reduce inside thigh stress. Included in the price of Ultra Plush & Rumble seats	Price	Extended	Section Total
	Add Comfort Bars (to reduce the "spread stress" under your legs thighs) (Bars-C)	\$100		

Choose Flexible Skirt Options

Choose Flex Skirt System Type & Length:

For Gaited Horses Always Choose System 8XS Extreme Flex Short or System 6 Ultraflex Short.

Quantity	Riders <u>over</u> 200 lbs., choose short system 6 or regular system 2 or 3, under 200#, choose any system	Price	Extended	
	Visit our "Breed Fit Chart" under "Sizing-Horses & People" on Home Page			
	"Short" Length Flexible Skirt Systems (for short backed horses, all gaited horses, & mules)			
	Note: Short systems can be used on all length backs.			
	Short Length- System 8XS Extreme Flex Closer Contact Short(#SY8XS-) Rider under 200#	\$200		
	Short Length- System 6 Ultra Flex Short (#SY6-) Rider over 200#	\$200		
	Regular Length Skirt Systems (for full length backs)			
	Regular Length- System 2 Regular Flex (#SY2-) Rider over 200#	\$0	\$0	
	Regular Length- System 8XR Extreme Flex Closer Contact (#SY8XR-) Rider under 200#	\$0	\$0	Section Total
	Regular Length- System 3 Improved Flex (#SY3-) Rider any weight	\$200	\$	

Choose Saddle Seat Sizes & Construction Style, Flap Options

Western Seat Sizing (length):

Size	If in doubt, consult our Seat Size Chart, on the website, sorted by model and seat construction choasen	Section Total
Sizes:	<input type="checkbox"/> 13", <input type="checkbox"/> 14", <input type="checkbox"/> 15", <input type="checkbox"/> 16", <input type="checkbox"/> 17" <input type="checkbox"/> 18", <input type="checkbox"/> 19"	\$0

Saddle Skirting Color and Style:

Leather Color:	<input type="checkbox"/> Black <input type="checkbox"/> Dark Chocolate <input type="checkbox"/> Brown <input type="checkbox"/> Chestnut <input type="checkbox"/> Natural <input type="checkbox"/> Jade <input type="checkbox"/> Bordeaux <input type="checkbox"/> Purple Passion (SADDLE-)			
Leather Finish Choice:	<i>It is an industry practice to lightly emboss skirting leather to cover most natural surface blemishes (tick bites, barbed wire & thorn scratches, etc.). Orthoflex uses & recommends a more natural Select Smooth finish. Your hides are selected for the best natural finish, which may include naturally occurring tick bites, scratches, etc. You may elect the embossed finish below, however, expect the leather to be a stiffer hand.</i>			
Quantity	Description: Skirting leather is the heaviest leather used on a saddle, whereas, softer leather is for seats.	Price	Extended	
	Select Smooth Leather with Normal Blemishes (#LEATHER-SELECT) STD	\$0	\$0	Section Total
	Embossed Leather Surface (LEATHER-EMBOSS)	\$0	\$0	

Note: If you wish a multi-color saddle, or roughout or roughout parts, list saddle parts below and color desired (from our skirting color choices above) or call for assistance:

SaddlePart/Color _____

Seat Style/Construction:

Quantity	Description: The better the seat construction the more riding comfort. Ultra Plush & Rumble seats include "Comfort Bars", a \$100 value.	Price	Extended	
	Regular - 1/2" - Smooth padding (SEAT01-)	\$0	\$0	
	Stitchdown - 1" - Padding Stitched Down (SEAT-02)	\$400		
	Plush - 1-1/4" - Traditional Smooth Padding, Hand Contoured (SEAT03-)	\$300		
	Ultra Plush Extended Support - 1-3/4" - Padding, Hand Contoured Seat, & Tree bar Alterations for Maximum "No Thigh Soreness" Comfort included (SEAT04-)	\$500		Section Total
	"Rumble" Deep Seat-Multi-level padding, Hand Contoured Seat, & Tree bar Alterations for Maximum "No Thigh Soreness" Comfort included (SEAT05-)	\$500		

Seat Material and Color:

Quantity	Description: Choose from smooth upholstery, supple suede, or genuine ostrich.	Price	Extended	
	Smooth- <input type="checkbox"/> Black(bl), <input type="checkbox"/> Brown(br), <input type="checkbox"/> Tan(tn), <input type="checkbox"/> Red(rd), <input type="checkbox"/> Burgundy(by)	\$0	\$0	Section Total
	Suede- <input type="checkbox"/> Black(subl), <input type="checkbox"/> Brown(subr), <input type="checkbox"/> Chestnut(such),	\$100		

Deep Seat Security Option-Increase Seat Rise:

Quantity	Description: Increasing the seat rise (elevation to front of seat) increases the "seat pocket" & security.	Price	Extended	
	Check the Seat Rise, listed in the Standard Features block above, & choose option available below. The side profile of the seat will be higher, to the front.			Section Total
	Deep Seat Option-Change Medium Rise to High Rise (SEAT DEEP +1/2")	\$ 200		

Change the Seat Twist Width:

Quantity	Description: The twist is the width of the narrowest point across the seat. Changing the twist width requires pattern changes to accommodate the request. Typically, women prefer a narrow to medium twist whereas, men prefer a medium to wide twist.	Price	Extended	
	Change seat twist from medium to narrow (twist-narrow)	\$200		Section Total
	Change seat twist from medium to wide (twist-wide)	\$200		

Choose Rigging Options

All Orthoflex Endurance saddles include easy-slide front & back leathers positions

Change English to Western Rigging:

Quantity	Description: Includes latigo strap, off-side billet, latigo/offside billet holders.	Price	Extended	Section Total
	Change to Western Rigging (Rigging-West) & (Yoke-)	\$120		

Yoke Rigging Options:

For *Gaited* Horses, always choose the Flex Fit Yoke.

Yoke Length: Choose: Orthoflex "Dropped" Yoke Traditional "Short" Yoke

Note: If you choose the "Short" yoke, choose a girth length of about 6-8" longer than for the "dropped" yoke. The Yoke Rigging Position refers to the position of the Latigo D in relation to the fork of the saddle.

Quantity	Description	Price	Extended	Section Total
	Flex-Fit Adjustable position-(fully adjustable billet position & girth placement for all shoulder/wither shapes-balance saddle first, then set girth position) (# YOKE-EFF)	\$160		
	Three-Quarter fixed (typical setting, billets below back edge of pommel (# YOKE-E3/4)	\$0	\$0	

Stirrup Strap Options:

Length, Inseam (groin to ankle bone): Standard 27.5"-32.5" (# 4940 _-STD), Short-less than 27.5" (#4940 _-SHORT)
Long-32.5"-36" (#4940 _-LONG), Extra Long-36"-40" (#4940 _-XLONG)

Quantity	Description	Price	Extended	
	2" Biothane Type Stirrup Straps w/ "Micro" Fenders & Blevins Buckles (#4933) STD	\$0		
	2" Biothane Type Stirrup Straps w/ Quick Release Buckles/Covers (#4930-STD) Long	\$0		
	2" Stirrup Real Leathers with Blevins Buckles (#4938) <input type="checkbox"/> BL or <input type="checkbox"/> BR	\$79		
	2" Straps Leathers w/ "Micro" Fender & Blevins Buckles(#4932) <input type="checkbox"/> BL or <input type="checkbox"/> BR	\$200		
	1" Stirrup Leathers with Removable Buckle Covers (#4940) <input type="checkbox"/> BL or <input type="checkbox"/> BR	\$79		Section Total
	1" Stirrup Leathers with "Micro" Fenders (#4931) <input type="checkbox"/> BL or <input type="checkbox"/> BR	\$200		

Stirrups/Irons (Pr):

Leather Color: Black, Brown, Chestnut, Natural, Jade, Bordeaux, Ripe Plum, Dusty Rose (Stirrups with leather will match saddle color, unless specified):

Note: Fillis Irons for 1" Leathers, all other stirrups for 2" Leathers or 2" Biothane straps

Quantity	Description	Price	Extended	
	Mag Lite – Endurance – Polished (for 2" straps) (# 6040POL)	\$135		
	Mag Lite – Endurance – Polished, Leather Side Wraps (for 2"straps)(6040WR-)	\$150		
	Nylon Distance Bell - Endurance – Leather Side Wraps (for 2"straps)(6061WR-)	\$79		
	Fully Leather Covered 3" Bell – Endurance (for 2" straps) (6061LC-)	\$119		
	Choose decorative Pegasus overlay on stirrup side of fully leather covered stirrups, only (6063Pegasus-color). Choose color: <input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux, <input type="checkbox"/> Ripe Plum, <input type="checkbox"/> Red Wine	\$50		
	Bleached Rawhide Wrapped Bell-Endurance for 2" strap (#6010RHB)	\$89		
	Tapaderos with Bell – Endurance (for 2" straps) (# 6090)	\$130		
	Bigfoot Wrapped 3" Bell–Endurance 5-1/2"wide Idx 5-1/2"High (2"straps) (6030BIGE)	\$129		Section Total
	Fillis Irons Stainless Steel (for 1" straps only) (# 6103)	\$60		

English Girths:

Measure Note: From about 3" behind the elbow, measure the full circumference of the horse's chest, over the back of the withers & under the chest. Multiply this length X 40% & round up to the next even size for the "Dropped" Yoke. For a "Short" Yoke, add 6-8" to this total. Example: Measurement is 80" circumference X 40%= sz 32" for "Dropped" Yoke or 38-40" for "Short".

Softsides: | Note: Softsides is leather over neoprene w/internal leather support (patented). The Softsides girth is constructed with

	an expanded chest area, for maximum gripping and minimum gall. Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.		
Size (length):	<input type="checkbox"/> 20", <input type="checkbox"/> 22", <input type="checkbox"/> 24", <input type="checkbox"/> 26", <input type="checkbox"/> 28", <input type="checkbox"/> 30", <input type="checkbox"/> 32", <input type="checkbox"/> 34", <input type="checkbox"/> 36", <input type="checkbox"/> 38", <input type="checkbox"/> 40", <input type="checkbox"/> 42", <input type="checkbox"/> 44", <input type="checkbox"/> 46", <input type="checkbox"/> 48" Note: Oversize & undersize are available, add \$20.		
Quantity	Description	Price	Extended
	English Neo Girth (20"-48") (# 4100-)	\$70	
	English Softsides Girth (20"-46") (# 4200 -)	\$150	
	English Softsides "Fleece" Girth (20"-46") (#4105 -sz) ***new***	\$180	
Softsides Only:	Leather Color Leather will match saddle color, unless specified): <input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux, <input type="checkbox"/> Ripe Plum, <input type="checkbox"/> Dusty Rose.		Section Total
	Tool Girth, specify pattern: (#/M)	\$25	

Breast Collars:

Size:	<input type="checkbox"/> Small, <input type="checkbox"/> Regular		
Softsides Leather Color	<input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux, <input type="checkbox"/> Ripe Plum, <input type="checkbox"/> Dusty Rose Leather will match saddle color, unless specified).		
Note: Softsides is leather wrapped w/ neoprene & leather on top (patented by Orthoflex). Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.			
Measure Note	Measure from front center of horse chest (where the hairlines intersect) to the D Ring on the front of the saddle. If the measurement is 25-32" use a Small; if 27-34" use a Regular. Adjustable straps allow some overlap.		
Quantity	Description For English, choose English, or wider Western Breast Collar.	Price	Extended
	English Neo – 1" Wide (# 4604-)	\$100	
	English Softsides Show – 1" Wide (# 4605-)	\$180	
	English Softsides "Fleece"--1" Wide (#4607-)	\$200	
	Western Neo – 2" Wide (# 4600-)	\$100	
	Western Softsides Show – 2" Wide (# 4602-)	\$180	
	Western Softsides "Fleece"—2" Wide (#4608-)	\$200	Section Total
	Tool Softsides Breast Collar, specify pattern: (6300-)	\$30	

Crupper:

Size:	<input type="checkbox"/> Small, <input type="checkbox"/> Regular			
Quantity	Description	Price	Extended	Section Total
	Neo Crupper (# 4800BL-R or -S)	\$70		

Rear Cinches-English: Rear cinch buckles to rear billet D's (included), prevents saddle from tilting up at back.

Leather Color:	<input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux, <input type="checkbox"/> Ripe Plum, <input type="checkbox"/> Red Wine <input type="checkbox"/> Jade		
Length:	32"		
Quantity	Description- Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.	Price	Extended
	Softsides English/Endurance Rear Cinch-2"X32", Max. comfort for the horse (neo over leather) (#4303)	\$140	
	Softsides English/Endurance "Fleece"R Cinch-2"X32", Max. comfort for the horse (padded fleece/leather)(#4305)	\$180	Section Total
	Tool Rear Cinch, specify pattern: (#6280-)	\$40	

Choose Utility & Dress Options

D Rings & Latigo Strings:

Quantity	Description: For lashing on those riding "essentials".	Price	Extended	Section Total
	Set of four stainless D Rings & Leather Strings (# 4944-4)	\$40		

Hand Tooling/Carving:

Note:	<i>All Orthoflex Tooling is <u>hand crafted</u> by artisans. For that reason, the finished product may vary slightly from, as shown. A Set of Tooling consists of both Flaps. Full is full coverage, partial is corners only.</i>		
Quantity	Description	Price	Extended
	Flap Tooling:		
	Basket Weave -Full Set (# 6201-BKF)	\$250	
	Pegasus Full (small Pegasus in Full Basket Weave) (#6201-PGF)	\$250	
	Pegasus Large Cameo in Full Basket Weave (#6201-PGFC)	\$250	
	Roses N Basket-Full Flaps (#6201-RBF)	\$250	
	Wild Primrose N Basket –Flaps (#6201WPF)	\$250	
	Roses in Bloom-Full Set (# 6201-RIB)	\$250	
	Emboss Rococo pattern cameo on Fenders and Skirts (#6201-ROE)	\$100	
	Barbed Wire Border Set (# 6201-BW)	\$100	
	Brushfire Border Set (# 6201-BF)	\$100	
	Fleur de Lis Border Set (# 6201-FD)	\$100	
	Floral Border Set (# 6201-FL)	\$100	

	Geometric Border Set	(# 6201-GE)	\$100	
	Pegasus (Small) Border Set	(#6201-PGB)	\$100	
	Sidewinder Border Set	(# 6201-SW)	\$100	
	Southwest Border Set	(# 6201-SO)	\$100	
	Star Spangled Border Set	(# 6201-ST)	\$100	
Flap Medallions:				
	Aztec Sun-on Flaps Cameo, Medallion	(# 6100-AZ)	\$100	
	Pegasus Cameo, Medallion	(#6100-PGL)	\$100	
	Phoenix-on Flaps Cameo, Medallion	(#6100-PH)	\$100	
	Rose in Bloom-on Flaps Cameo, Medallion	(# 6100-RIB)	\$100	
	Sunflower-on Flaps Cameo, Medallion	(# 6100-SF)	\$100	<i>Section Total</i>
	Personalize (Name <u>or</u> Initials):	(# PERSONALIZE)	\$ 50	
	Name: _____			
	Initials: _____			
	General Location on Saddle: _____			

Conchos (Sets of 4):

<i>Pattern:</i>	Plated are as listed. On floral horn caps, please choose size.			
<i>Quantity</i>	<i>Description All conchos are plated silver unless otherwise noted.</i>		<i>Price</i>	<i>Extended</i>
	Set of Conchos (4)-Horses w/ Horseshoes Border 1"	(4683-4)	\$50	
	Set of Conchos (4)-Horsehead Silv Plate 1-1/8" x 1"	(4682-4)	\$50	
	Set of Conchos (4)-Sunburst Round Ant Silv Plat w/Blk background 1"	(4681-4)	\$50	
	Set of Conchos (4)-Double Lucky Horseshoes 1-3/8" x 1-1/16"	(4680-4)	\$50	
	Set of Conchos (4)-Wire & Rope Two-Tone 1"	(4679-4)	\$50	
	Set of Conchos (4)-Round w/Rope Border 1" Silv/Gold plate	(#4662-4)	\$50	
	Set of Conchos (4)-Square 3 Horse Head 1-3/8" Silver	(#4666-4)	\$50	
	Set of Conchos (4)-Square 3 Horse Head Hand Painted 1-3/8" Silver	(#4666-4HP)	\$70	
	Set of Conchos (4)-Ant Bronze Plated Star w/10 Star Circle 1-1/4"	(#4889-4)	\$50	
	Set of Conchos (4)-Octagon 3-D Star 1.25" Silver/Gold	(#4669-4)	\$50	
	Set of Conchos (4)-Horse Head Berry 1.5" Silver	(#4670-4)	\$50	
	Set of Conchos (4)-Horse Head Berry Hand Painted 1.5" Silver	(#4670-4HP)	\$70	
	Set of Conchos (4)-Pinwheel Fluted Copper finish	(4677-4)	\$50	
	Set of Conchos (4)-Domedberry Copper finish	(4675-4)	\$50	
	Set of Conchos (4)-Rope Edge Copper finish	(4676-4)	\$50	
	Set of Conchos (4)-Turquoise Inlay Cross 1" Brown inlay	(#4667-4)	\$70	<i>Section Total</i>

Choose Matching Accessories

English/Endurance Booties-All Orthoflex booties have sweat vapor liners):

Bootie Sizing Note:	A pair (2 piece) of booties cover the skirts panels only (not a one piece solid pad) , allowing more back ventilation. Select same length bootie as <u>overall</u> saddle length for your saddle seat size. See length chart at top of model order form. Available in 1" increments for overall saddle lengths 19" to 27".			
Bootie Size:	□19", □20", □21", □22", □23", □24", □25", □26", □27"			
Cordura Top	Choose Cordura Color: □ Black □ Brown			
Faux Cowhide Top	Choose □ Black.White □ Brown.White			
<i>Quantity</i>	<i>Description-Booties replace traditional pads. Remains on the saddle in storage & when saddling.</i>		<i>Price</i>	<i>Extended</i>
Booties with real sheep fleece bottom:				
	Booties, Eng/End w/Flap, BL or BR Cordura/Sheepskin	(# 5400SCT-)	\$250	
	Booties, Eng/End Sq w/Flap & Insulated Pockets on rear Cordura/Sheep	(#5402SSQ-)	\$250	
Booties with poly fleece bottom:				
	Booties, Eng/End w/Flap, BL or BR Cordura /Maize Polyfleece bottom	(#5410PCT-)	\$160	
	Booties, Eng Cont w/Flap Show, Black Cordura/ Polyfleece Black/Black	(# 5502PCT-)	\$160	
	Booties, Eng Cont Faux Cowhide Poly (fits over contour skirts)	(#5411PCT-)	\$160	
Taper Booties, Taper to zero @ center -levels saddle on high hind quarters:				
	Bootie, Taper internal pad to zero front to back	(#Bootie-Taper FL)	\$100	
	Bootie, Taper internal 1/2 pad to zero @ center	(#Bootie-Taper 1/2)	\$100	
	Balance Shims-Set of 12 pcs. fits all Eng/End Orthoflex system skirt bottoms	(# 5351)	\$49	

Choose the following Bootie enhancements to:

- Level a tapered back that is substantially lower in the front,
- Raise the saddle off the withers or spine & create a better fit , or to
- Fill in the void a around a young horse' shoulders, while developing.

Colt Shims:	Colt Shims are inserts (like in your shoes) for your Western <u>booties</u> to fill in, around the undeveloped shoulders while the colt matures. Remove one or two layers, as needed. Includes two 1/2" layers, for each side. Choose configuration for your horse.				
<i>Quantity</i>	<i>Description</i>		<i>Price</i>	<i>Extended</i>	<i>Section Total</i>
	<input type="checkbox"/> Full Length -Full Thickness front to back(5352E-FL) <input type="checkbox"/> Full length-Taper front to back (5352E-FLT)		\$50		
	<input type="checkbox"/> 1/2 Length Full Thickness (5352E-1/2FL) <input type="checkbox"/> 1/2 Length-Taper to Zero at center(5352E-1/2T)				

Matching Leather Upholstery Cattle/Fork Bag :

Leather Color:	<input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Natural, <input type="checkbox"/> Red, <input type="checkbox"/> Black Cherry, <input type="checkbox"/> Distressed Brown, <input type="checkbox"/> Tan
-----------------------	--

Quantity	Description: Attaches with buckled straps included.	Price	Extended	
	Cantle Ditty Bag 10"X5D"soft upholstery with lash straps & zip closure (#4823)	\$30		Section Total
	Cantle Ditty Bag 15"X10"D, soft upholstery with lash straps & zip closure (#4819)	\$60		

Matching Bridles: Double Layer Leather (matches saddle color unless otherwise specified)

Size:	<input type="checkbox"/> Large, <input type="checkbox"/> Regular, <input type="checkbox"/> Small			
Measure Note	Measure from the corner of the horse's mouth, up the side of the head and behind the ears, to the pol (center top of the head). If distance measured is 19-24" use small ; if 21-26" use Medium ; if 23-28" use Large . Adjustable features allow some size overlap. If the brow band length (measured side to side over the eyes & below the ears) is 14-15 1/2" use Small , if 16-17 1/2" use Medium , if 18-19 1/2" use Large . If measure for side to nod and brow size conflict, use larger size.			
Leather Color:	<input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux, <input type="checkbox"/> Ripe Plum, <input type="checkbox"/> Dusty Rose			
Quantity	Description	Price	Extended	
	Bridle, Halter Double Leather w/Bit snap, non-Softsides (# 4004 -L, -R, -S)	\$70		Section Total
	Bridle, Brow Band Double Leather, non-Softsides (# 4005 -L, -R, -S)	\$40		

Matching Reins & Lunge Ropes: Double Layer Leather (match saddle color unless specified)

Leather Color:	<input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux, <input type="checkbox"/> Ripe Plum, <input type="checkbox"/> Dusty Rose			
Quantity	Description	Price	Extended	
	Reins, Leather-72" Split Reins w/ scissors snaps (# 4401 -72)	\$60		
	Reins, Leather-96" Split Reins (spliced) w/ scissor snaps (# 4406 -96)	\$80		
	Reins, Leather-96" Roping Reins w/ scissor snaps (# 4407 -96)	\$80		
	Rope, Lunge(3/4") w/Snap Black- 12 feet (# 4405-12B)	\$45		
	Rope, Lunge(3/4") w/Snap Black- 14 feet (# 4405-14B)	\$49		
	Rope, Lunge(3/4") w/Snap Black- 18 feet (# 4405-18B)	\$59		
	Reins, (3/4" Rope)-Split 72"-Black (# 4403-72B)	\$49		Section Total
	Reins, (3/4" Rope)-Roping-Black, choose: <input type="checkbox"/>10', <input type="checkbox"/>9', <input type="checkbox"/>8' (# 4402-10B,-9B,-8B)	\$39		

Trail Light: LED Light, Velcro mounts on Breast Collar:

Note:	<i>"Super Nova" LED casts 180 degrees of light, for no shadows to spook the horse. Velcro attaches to breast collar, universal fit.</i>			
Quantity	Description	Price	Extended	Section Total
	Universal fit with switch, switch on w/o dismounting, attaches easily (# 4650)	\$60		

Leather Max Saddle Conditioner, for the best care:

Quantity	Description-Our own brew of natural replenishing oil, cleaners, & protection additives.	Price	Extended	
	Leather Max Conditioner – 4 oz. jar , about 10 saddle cleaning/oilings (#4950)	\$15		Section Total
	Leather Max Conditioner – One Gallon about 200 saddle cleaning/oilings (#4950gallon)	\$150		

Get your custom saddle Quick

Rush Fee:

Note:	Typical delivery is 10-12 weeks. However, we make no guarantee of delivery time. If you need your order quicker, check the "Rush Fees" above. If we don't ship within 6 weeks, we void the Rush Fee.			
Quantity	Description	Price	Extended	Section Total
	Rush delivery, within 6 weeks, w/ factory overtime, in certain depts.(#Rushfee)	\$300		



Saddle shown in photo includes custom features, which are added cost. Color, texture of leather, and construction style for your chosen saddle may vary from photo. We do not refund purchase price of custom-made saddles, however, we have an exceptional 10-Day Customer Sizing Satisfaction Policy. Please check your order carefully!

Totals:

Total Product Cost:	\$	
Sales Tax (AR only):	\$	
*Shipping / Insurance:	\$	85.00
*Ground Freight/insurance in the contiguous U.S. only, includes residential delivery charges (if any). Ask for export shipping/insurance rates. All saddles, shipped in the contiguous U.S., are shipped "Adult Signature Required". If you do not wish to have the saddle shipped "Adult Signature Required" and accept loss responsibility, check here: <input type="checkbox"/> Do not ship "Adult Signature Required". I accept loss responsibility.		
Order Total:	\$	
Min. 1/2 Deposit Req	\$	

Please complete the firm-order confirmation below and return it with your order. Thank you for choosing Orthoflex!

Firm Order Confirmation & Terms of Sale

Your order will be entered for available production time only after you have reviewed, signed, dated, and returned this Firm Order Confirmation, with payment. We do not “promise” delivery dates due to the many variables associated with custom saddle making. Each Orthoflex product goes through inspection at each major completion stage, any of which can be rejected, and could delay the products’ completion. We will periodically give the most probable “projected” delivery date based on the order confirmation date and/or current status of your order.

Limited One Year Warranty

Orthoflex Saddleworks Inc. (the company) warrants its custom saddles and tack, to the original purchaser only, to be free of defects in materials and workmanship for **one (1) year** from the date of original (first) sale. Determination as to whether a product is defective, or is not defective, is determined solely, by the company. Freight to return a product to the company, for defective determination, is borne by the purchaser. Freight to return the product to the purchaser is borne by the company, in the continental USA only.

The company will repair or replace, at it’s sole discretion, any product found to be defective by the company, for use as intended, after return to, and examination by, the company. This LIMITED ONE YEAR WARRANTY does not cover incidental damages or consequential damages caused by misuse, abuse, accident, or neglect caused by any person(s) or thing(s), purchaser’s sole remedy being repair or replacement, at the sole discretion of the company. Functional alterations of any kind, by the purchaser, dealer, or other person(s), to the product specifically void this warranty.

General Provisions and Exclusions Applicable to the Limited Warranty:

This warranty does not cover duplication of color or appearance of leather, used by the company, which the purchaser may have seen in advertisements, and in person, or which the purchaser may not like. Since the company has no control of the method of use, type, or suitability of tack which may be used by the purchaser or others, no control of the purchaser’s or user’s style of riding, whether appropriate or not appropriate, and any resulting soreing or other damage to a horse, this warranty specifically excludes such soreing, or damage, as a result of the use of the saddle. This warranty does not cover fit for the purchaser or any horse on which the saddle may be used.

Liability of Orthoflex Saddleworks Inc. shall be limited to the price of the saddle and the company shall not be responsible or liable for any incidental or consequential damages of any kind. Warranties included herein are in lieu of all other warranties, either express or implied. There are no warranties that extend beyond the face hereof. Purchaser may have additional rights by laws so made and provided. Jurisdiction with regard to any return privileges or warranty disputes shall be restricted to the laws of the State of Arkansas. This warranty shall not apply to any products that have been damaged while being used in any manner for a purpose not intended by the company.

Payment(s) Agreement(s):

A minimum initial deposit of 50% of the purchase price is required with your order. Your remaining balance will be due when we notify you of the impending completion of your order. Should you fail to pay the balance due within 20 (twenty) days of notification, your initial deposit will be forfeited to the company to defray the loss incurred from the salvage sale or rework of the saddle to make it saleable to someone else.

If you are paying by credit card: The following agreement applies to you: You agree to not refuse or charge back the purchase, to your credit card company, or any portion thereof, for any reason. If you violate this agreement clause and charge back the purchase to your credit card provider, you agree to pay the company, or the Orthoflex dealer if applicable, **damages of \$2000, plus attorney’s fees plus all costs** associated with the company collection of damages, selling price, collection costs, plus the selling price and freight for the saddle,

Order Changes & Return Privileges:

Orthoflex produces saddles made custom to the customer’s specifications. As a result, your saddle may not (a) look like any photos you may have seen, (b) the leather color shade and finish may be different than photos, and (c) the various options you chose may not be reflected in any photo(s). Once this form is returned, no changes or cancellations may be made without penalty for costs incurred by the company, if any work has commenced on the product. Since you have ordered a saddle made custom to your specifications, we do not offer satisfaction guarantees or refunds of purchase price for any reason and will not allow a return for refund. You may return for repair or replacement, as covered in our One Year Limited Warranty, after receipt of a “control number” from the company. The company also has an excellent Ten (10) Day Size Satisfaction Policy, which can be viewed on our web site or in the package with the product.

Agreed: Signature of Purchaser: _____ Date: _____

Please Print Name: _____

Rev 06/01/08