

# Caliente Rancher

Prices & specifications subject to change without prior notice. Revised 01/01/12

**Orthoflex Saddleworks, Inc.**  
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 Phone 870-226-2301 Fax 870-226-2944  
 www.ortho-flex.com

For Office Use Only	
Saddle Model: CAR - _____ -	
Customer Number _____	
Sales Order Number _____	

<b>Bill To:</b>
<b>Phone:</b>
<b>Fax:</b>
<b>Email:</b>

<b>Ship To:</b>
<b>Phone:</b>
<b>Fax:</b>
<b>Email:</b>

<b>Payment Information:</b>
<input type="checkbox"/> Visa/MC, <input type="checkbox"/> Company Check, <input type="checkbox"/> Personal Check, <input type="checkbox"/> Wire Transfer
<b>Credit Card #:</b>
<b>Exp. Date:</b> <b>CID Code (3 digit on back):</b>

<b>Rider's Seat Sizing information:</b>	
<b>Hips:</b>	<b>Thighs:</b>
<b>In order to qualify for the Orthoflex 10-Day Size Satisfaction Policy, you must submit your hip &amp; thigh measurements, which must be within the size chart parameters, on the size chart, for your saddle model.</b>	

## Standard Features included in Base Price:

<b>Weight:</b> Approx. 26 lbs. Avg. without stirrups	<b>Flex Skirt System:</b> Choose Reg. System 8XR or System 2
<b>Overlays:</b> Fender, Rear Seat Jockey, & Fork (Overlays are same color as saddle color except they are black, when seat is black)	<b>Seat:</b> Regular, Smooth Leather, Narrow Twist & Med. Rise Built in Security Bucking Roll
<b>Rigging:</b> 3/4 Dropped Yoke Rigging, no Rear Billets	<b>Stirrups:</b> None, see choices
<b>Fork &amp; Cantle:</b> Forward Slope fork, 5-1/2" tall x 11-3/4" wide cantle	<b>Fenders:</b> Double Layer, Free Swing Leathers
<b>Horn:</b> Leather Covered #00 Pleasure/Trail Horn	<b>Tooling:</b> None, see choices
<b>Leather Access:</b> Latigo Keeper, Rosettes, Cinch Holder	<b>Hardware:</b> SS D's for Breast Collar & Crupper
<b>Skirts:</b> Semi-Square w/Poly Fleece Lining	<b>Gullet Width:</b> Standard-8", Full 8-3/4", Wide-9-1/2"



Chestnut/Dark Chocolate

*Saddles shown in photo includes custom features, which are added cost. Color, texture of leather, and construction style for your chosen saddle may vary from photo. We do not refund purchase price of custom-made saddles, however, we have an exceptional 10-Day Customer Sizing Satisfaction Policy. Please check your order carefully!*

## Dimensions of Seats, Tree Bars, Skirt Covers, & Systems (inside skirt):

- Reg Skirt Cover/Reg System inside, or

- Reg Skirt Cover/Short System inside (see below note), or
- Short Skirt Cover/Short System only.

**Note: The Regular Skirt Cover, with Short System inside, gives the normal skirt cover length look, for Western saddles but with the benefit of the short flexible system inside.**

Saddle Seat Size	Tree Bar Length	Reg. Skirt Length Cover & Reg. System 2, 3, 8XR inside	Reg. Skirt Length Cover & Short System 6 or 8XS inside (see note)	Short Skirt Length Cover & Short System 6, 8XS inside
13"	19-1/2"	SKIRT 24", SYSTEM 22"	SKIRT 24", SYSTEM 19"	SKIRT 21", SYSTEM 19"
14"	19-1/2"	SKIRT 24", SYSTEM 22"	SKIRT 24", SYSTEM 19"	SKIRT 21", SYSTEM 19"
15"	20-1/2"	SKIRT 25", SYSTEM 23"	SKIRT 25", SYSTEM 20"	SKIRT 22", SYSTEM 20"
16"	21-1/2"	SKIRT 26", SYSTEM 24"	SKIRT 26", SYSTEM 21"	SKIRT 23", SYSTEM 21"
17"	22-1/2"	SKIRT 27", SYSTEM 25"	SKIRT 27", SYSTEM 22"	SKIRT 24", SYSTEM 22"
18"	23-1/2"	SKIRT 28", SYSTEM 26"	SKIRT 28", SYSTEM 23"	SKIRT 25", SYSTEM 23"
19"	23-1/2"	SKIRT 28", SYSTEM 26"	SKIRT 28", SYSTEM 23"	SKIRT 25", SYSTEM 23"

## Choose Model/Base Price/Tree Options

### Base Price includes Standard Features above:

Quantity	Description: Includes Standard features listed in above Standard features block.	Price	Extended	
	Regular Width Tree (#CAR-sz) (ST-CA-sz-HORN)	<b>\$4000</b>		
	Full Width Tree (#CAR-szF) (ST-CA-szF-HORN)	<b>\$4000</b>		<b>Section Total</b>
	Wide Tree Width (#CAR-szW) (ST-CA-sxW-HORN)	<b>\$4000</b>		

### Comfort Bars:

Quantity	Description: Hand contoured tree bars to narrow the width where your legs cross the tree bars from the seat to reduce inside thigh stress. <u>Included in the price of Ultra Plush &amp; Rumble seats</u>	Price	Extended	Section Total
	Add Comfort Bars (to reduce the "spread stress" under your legs thighs) (Bars-C)	<b>\$100</b>	<b>Free</b>	

## Choose Flexible Skirt Options

### Choose Flex Skirt System Type & Length:

**For *Gaited* Horses Always Choose System 8XS Extreme Flex Short or System 6 Ultraflex Short.**

Quantity	Riders <u>over</u> 200 lbs., choose short system 6 or regular system 2 or 3, under 200#, choose any system	Price	Extended	
	Visit our "Breed Fit Chart" under "Sizing-Horses & People" on Home Page			
	"Short" Length Flexible Skirt Systems ( for short backed horses, all gaited horses, & mules )			
	Note: Short systems can be used on all length backs.			
	Short Length- System 8XS Extreme Flex Closer Contact Short(#SY8XS- ) Rider under 200#	<b>\$200</b>		
	Short Length- System 6 Ultra Flex Short (#SY6- ) Rider over 200#	<b>\$200</b>		
	Regular Length Skirt Systems (for full length backs)			
	Regular Length- System 2 Regular Flex (#SY2- ) Rider over 200#	<b>\$0</b>	<b>\$0</b>	
	Regular Length- System 8XR Extreme Flex Closer Contact (#SY8XR- ) Rider under 200#	<b>\$0</b>	<b>\$0</b>	<b>Section Total</b>
	Regular Length- System 3 Improved Flex (#SY3- ) Rider any weight	<b>\$200</b>	<b>\$</b>	

### Skirt Upgrade to Real Sheepskin:

Quantity	Description	Price	Extended	Section Total
	Sheepskin Lined Skirts (replace poly fleece with real sheepskin) (# SKIRT-SHEEP)	<b>\$160</b>		

## Choose Saddle/Seat Sizes & Construction Style Options

### Western Seat Sizing (length):

Size	If in doubt, consult our Seat Size Chart, on the website, sorted by model and seat construction chosen	Section Total
Sizes:	<input type="checkbox"/> 13", <input type="checkbox"/> 14", <input type="checkbox"/> 15", <input type="checkbox"/> 16", <input type="checkbox"/> 17", <input type="checkbox"/> 18", <input type="checkbox"/> 19" <b>ONE-HALF SIZES AVAILABLE, BY REQUEST</b>	<b>\$0</b>

### Saddle Skirting Color and Style:

<b>Leather Color:</b>	<input type="checkbox"/> Black <input type="checkbox"/> Dark Chocolate <input type="checkbox"/> Brown <input type="checkbox"/> Chestnut	<b>Price</b>	<b>Extended</b>
	<input type="checkbox"/> Natural <input type="checkbox"/> Jade <input type="checkbox"/> Bordeaux <input type="checkbox"/> Purple Passion (SADDLE-)		
<b>Leather Finish Choice:</b>	<i>It is an industry practice to lightly emboss skirting leather to cover most natural surface blemishes (tick bites, barbed wire &amp; thorn scratches, etc.). Orthoflex uses &amp; recommends a more natural Select Smooth finish. Your hides are selected for the best natural finish, which may include naturally occurring tick bites, scratches, etc. You may elect the embossed finish below, however, expect the leather to be a stiffer hand.</i>		
<b>Quantity</b>	<b>Description:</b> Skirting leather is the heaviest leather used on a saddle, whereas, softer leather is for seats.		

	Select Smooth Leather with Normal Blemishes (#LEATHER-SELECT) STD	\$0	\$0	Section Total
	Embossed Leather Surface (LEATHER-EMBOSS)	\$0	\$0	

**Note: If you wish a multi-color saddle, roughout or roughout parts, list saddle parts below and color desired (from our skirting color choices above) or call for assistance:**  
**SaddlePart/Color** \_\_\_\_\_

**Seat Style/Construction:**

Quantity	Description: The better the seat construction the more riding comfort. Ultra Plush & Rumble seats include "Comfort Bars", a \$100 value.	Price	Extended	
	<b>Regular</b> - 1/2" - Smooth padding (SEAT01-)	\$0	\$0	
	<b>Plush</b> - 1-1/4" - Traditional Smooth Padding, Hand Contoured (SEAT03-)	\$300		
	<b>Stitchdown</b> - 1" - Padding Stitched Down (SEAT-02)	\$400		Section Total
	<b>"Rumble" Deep Seat</b> -Multi-level padding, Hand Contoured Seat, & Tree bar Alterations for Maximum "No Thigh Soreness" Comfort included (SEAT05- )	\$500		

**Seat Material and Color:**

Quantity	Description: Choose from smooth upholstery, supple suede, or genuine ostrich.	Price	Extended	
	<b>Smooth</b> - <input type="checkbox"/> Black(bl), <input type="checkbox"/> Brown(br), <input type="checkbox"/> Red (rd)	\$0	\$0	Section Total
	<b>Suede</b> - <input type="checkbox"/> Black(subl), <input type="checkbox"/> Brown(subr), <input type="checkbox"/> Chestnut(such),	\$100		

**Deep Seat Security Option-Increase Seat Rise:**

Quantity	Description: Increasing the seat rise (elevation to front of seat) increases the "seat pocket" & security.	Price	Extended	
	<b>Check the Seat Rise, listed in the Standard Features block above, &amp; choose option available below. The side profile of the seat will be higher, to the front.</b>			Section Total
	<b>Deep Seat Option-Change Medium Rise to High Rise</b> (SEAT DEEP +1/2")	\$ 200		

**Change the Seat Twist Width:**

Quantity	Description: The <u>twist</u> is the width of the narrowest point across the seat. Changing the twist width requires pattern changes to accommodate the request. Typically, women prefer a narrow to medium twist whereas, men prefer a medium to wide twist.	Price	Extended	
	Change seat twist from narrow to medium (twist-medium)	\$200		Section Total
	Change seat twist from narrow to wide (twist-wide)	\$200		

**Add or change the Cheyenne Roll:**

Quantity	The Cheyenne Roll is at the top back of the cantle. A Cheyenne Roll is an extended cantle top style. Verify Standard Features to determine if already included in the Base Price.	Price	Extended	
	Add the Cheyenne Roll (#cheyenne)	std		
	Add an extra extension layer to the Cheyenne Roll (#cheyenne-ext)	\$100		Section Total
	Add Mylar Lacing to the Cheyenne Roll or Ext. Cheyenne Roll (#cheyenne lace)	\$50		

**Stirrups - (Pair):**

Quantity	Description	Price	Extended	
	<b>Leather Color:</b> <input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Dark Chocolate, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux (if applicable) (Stirrups with leather will match saddle color, unless specified):			
	<b>Sidestep Rollout Western-Color</b> <input type="checkbox"/> BL <input type="checkbox"/> BR (6050W- )	\$130		
	<b>"Crooked Stirrups"</b> metal w/leather cover & neo/cat's paw pad (6055W): <b>CHOOSE SIZE: (Med boot size 7-10, Large boot size 7-12, XL boot size 13+</b> <input type="checkbox"/> Medium <input type="checkbox"/> Large <input type="checkbox"/> Extra Large XL	\$160		
	<b>Nylon Distance - Western</b> – Bell Leather Side Wraps (# 6060WR- )	\$79		
	<b>Comfort Stirrup</b> , Western-Leath Covered 4-1/2"W x4-1/2"H x 4-1/2"D (6096-Wxx) *NEW*	\$80		
	<b>Fully Leather Covered 3" Bell</b> – Western (# 6060LC- )	\$119		
	<b>Tapadero Bell</b> – Leather Covered – Western (# 6090- )	\$130		Section Total
	<b>Rawhide Bleached Wrapped Ropers</b> (# 6020RHR)	\$89		

**Stirrup Orienter brackets or Fender Pre-twist:**

Quantity	Desc.-	Price	Extended	Section Total
	Choose <b>Permanent "Stirrup Orienter" Biothane reinforced leather brackets</b> or A <b>semi-permanent fender twist</b> in the lower fender leather to orient stirrups forward facing. Either choice reduces ankle stress.			
	<b>Stirrup Orienter EZ</b> leather & biothane hangers, adds 1-1/2" to fender length(# 6095EZ-W)	\$30		
	<b>Lower Fender leather Pre-Twisted</b> , (# FENDER-TWIST)	\$60		

**Fender Lengths/Changes: Inseam (groin to ankle bone):**

Quantity	Description	Price	Extended
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	Standard 27.5"-32.5" inseam	\$0	\$0	
	Short-less than 27.5" inseam (# FENDER-SHORT)	\$50		
	Long-32.5"-36" inseam (# FENDER-LONG)	\$50		Section Total
	Extra Long-36"-40" inseam (# FENDER-XLONG)	\$50		

Note: If you wish another Fender Style, please note the saddle model fender: Saddle Model Fender \_\_\_\_\_

## Rigging Options

**All Orthoflex Western saddles include slide-adjust front & back fender positions**

### **Yoke Rigging Position:**

**For Gaited Horses, always choose the Adjustable Girth Position Yoke.**

Yoke Length: Choose:  Orthoflex "Dropped" Yoke  Traditional "Short" Yoke

Note: *If you choose the "Short" yoke, choose a girth length (see Girth Section) of about 6-8" longer than for the "dropped" yoke. The Yoke Rigging Position refers to the position of the Latigo D in relation to the fork of the saddle.*

Quantity	Description	Price	Extended	
	Adj. Girth Position Yoke Rigging-(fully adjust Latigo D & girth placement on saddle for all shoulder, wither, back shapes-balance saddle, then change D/girth position)(# YOKE-WADJ)	\$160		
	Three-Quarter fixed (typical factory setting, D below back edge of fork (# YOKE-W3/4)	\$0	\$0	
	Seven-Eighths fixed D below center of fork (# YOKE-7/8)	\$0	\$0	Section Total
	Full fixed D below front edge of fork (# YOKE-WFULL)	\$0	\$0	

### **Rear Billets ( not included in Standard features, on page 1):**

Quantity	Description-Includes billets and rear billet D.	Price	Extended	
	Rear Billets (specify color) (4943)	\$120		Section Total
	Tool Rear Billet, specify pattern (# /M)	\$25		

### **Matching Rear Cinch-Western: Rear cinch buckles to rear billets, prevents saddle from tilting up at back.**

Leather Color:  Black,  Brown,  Dark Chocolate,  Chestnut,  Natural,  Jade,  Bordeaux  
Leather will match saddle color, unless specified.

Length: Choose Length  32",  36"

Quantity	Description Softsides is leather wrapped w/ neoprene & leather on top (patented by Orthoflex). Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.	Price	Extended	
	Softsides West Rear Cinch-3" Max. comfort for the horse (neo over leather) (#4302 )	\$140		
	Softsides W "Fleece" R Cinch-3" comfort for the horse (padded fleece/leather)(#4304)	\$180		
	3" Wide Western Standard (# 4300 - )	\$100		
	6" Wide Western Standard (# 4301 - )	\$10		Section Total
	Tool Rear Cinch, specify pattern: (#6280- )	\$40		

### **Western Girths:**

Measure Note: From about 3" behind the elbow, measure the full circumference of the horse's chest, over the back of the withers & under the chest. Multiply this length X 40% & round up to the next even size for the "Dropped" Yoke. For a "Short" Yoke, add 6-8" to this total. Example: Measurement is 80" circumference X 40%= sz 32" for "Dropped" Yoke or 38-40" for "Short".

Softsides: Note: Softsides is leather over neoprene w/internal leather support (patented). The Softside girth is constructed with an expanded chest area, for **maximum** gripping and minimum gall. Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.

Size (length):  20",  22",  24",  26",  28",  30",  32",  34",  36",  38",  40",  42",  44",  46",  48"  
Note: Oversize & undersize are available, add \$20.

Quantity	Description	Price	Extended	
	Western Neo Girth (20"-48") (# 4101- )	\$50		
	Matching Western Softsides Girth (20"-46") (# 4201 - )	\$150		
	Matching Western Softsides "Fleece" Girth (20"-46") (# 4205 - ) ***new***	\$220		
Softsides Only:	Matching Leather Color Leather will match saddle color, unless specified): <input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Dark Chocolate, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux .			Section Total
	Tool Girth, specify pattern: (#/M)	\$25		

### **Matching Breast Collars:**

Size:  Small,  Regular

Softsides  Black,  Brown,  Dark Chocolate,  Chestnut,  Natural,  Jade,  Bordeaux  
Leather Color **Leather will match saddle color, unless specified).**

Note: Softsides is leather wrapped w/ neoprene & leather on top (patented by Orthoflex). Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.

Measure Note Measure from front center of horse chest (where the hairlines intersect) to the D Ring on the front of the saddle. If the measurement is 25-32" use a Small; if 27-34" use a Regular. Adjustable straps allow some overlap.

Quantity	Description	Price	Extended	

	Western Neo – 2” Wide (# 4600- )	\$120		
	Western Softsides Show – 2” Wide with matching leather (# 4602- )	\$180		
	Western Softsides “Fleece”—2” Wide (#4608- )	\$200		Section Total
	Tool Softsides Breast Collar, specify pattern: (6300- )	\$30		

**Crupper:**

<b>Size:</b>	<input type="checkbox"/> Small, <input type="checkbox"/> Regular			
<b>Quantity</b>	<b>Description</b>	<b>Price</b>	<b>Extended</b>	<b>Section Total</b>
	Neo Crupper (# 4800-R or -S)	\$50		

**Choose Utility & Dress options**

**D Rings & Latigo Strings:**

<b>Quantity</b>	<b>Description:</b> For lashing on those riding “essentials”.	<b>Price</b>	<b>Extended</b>	<b>Section Total</b>
	Set of four stainless <b>D Rings &amp; Leather Strings</b> (# 4944-4)	\$40		

**Underlays:**

**An underlay is a cut out decorative cameo opening, in the top leather with recessed material below, much like a shadow box.**  
 Below, please choose **Position, Design, Type & Color** of underlay material.

<b>Choose Position(s) of Underlay on Saddle:</b>				
<input type="checkbox"/> Fork (#4830-FORK), <input type="checkbox"/> Fender (-FEND), <input type="checkbox"/> Skirt (-SK), <input type="checkbox"/> Seat Jockey (-SJOCK) <input type="checkbox"/> Rear Seat Jockey (-RSJOCK)				
<b>Choose Design of Underlay:</b>				
Larger underlay shapes will <u>not</u> fit on Fork & Rear Seat Jockey.(#4830D-shape code)				
<input type="checkbox"/> Filigree (FIL), <input type="checkbox"/> Desert Flower (DSFL), <input type="checkbox"/> Tequila Sunrise (TSR), <input type="checkbox"/> Sunburst (SUN)				
<b>Choose Type of Underlay Material (Skirting, Upholstery, or Reptile) &amp; Color below:</b>			<b>Price</b>	<b>Extended</b>
Note: Pricing is for complete set for all positions selected				
<b>Saddle Skirting Leather:</b>				
Choose skirting orientation:				
<input type="checkbox"/> Finished Side Up (#4831SK-) <input type="checkbox"/> Roughout Side Up (#4831RO-)				
<input type="checkbox"/> Border outline (overlay) w/Floral Filigree pattern (4831SKFL-)				
<input type="checkbox"/> Border outline (overlay) w/Crocodile pattern (4831SKCROC-)				
<b>Choose Skirting Color:</b>				
<input type="checkbox"/> Black (BL), <input type="checkbox"/> Brown (BR), <input type="checkbox"/> Chestnut (CH), <input type="checkbox"/> Natural (NA), <input type="checkbox"/> Jade (JA), <input type="checkbox"/> Bordeaux(BX), <input type="checkbox"/> Dark Chocolate (DKC)				
<b>Upholstery Leather- Choose Color:</b>			<b>Price</b>	<b>Extended</b>
<input type="checkbox"/> Black (BL), <input type="checkbox"/> Brown (BR), <input type="checkbox"/> Red (RD), (#4832-)			\$100	
<b>Section Total</b>				
<b>Reptile, Choose Type below:</b>			<b>Price</b>	<b>Extended</b>
<input type="checkbox"/> Rattlesnake, Real Diamondback (#4830SN-RS), <input type="checkbox"/> Python Faux (#4830SN-PY)			\$180	

**Comfort Cameos**

**“Comfort Cameos” are diamond quilted upholstery cameo cutouts in the flaps, for appearance and comfort. See the Silver Cloud Western saddle for photos. When selecting Comfort Cameos, do not select underlays on fender or seat jockey.**

<b>Choose Upholstery Color for cameo (suggest same as seat color):</b> (#4830CCW-color code)	<b>Price</b>	<b>Extended</b>	<b>Section Total</b>
<input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Red	\$160		

**Hand Tooling/Carving:**

**Note:** All Orthoflex Tooling is hand crafted by artisans. For that reason, the finished product may vary slightly from, as shown. A Set of Tooling consists of Skirts, Fenders, Seat Jockeys, & Rear Jockey (as applicable).

Quantity	Description	Price	Extended
	Basket Weave Full Set (# 6100-BKF)	\$600	
	Basket Weave Partial Set (# 6100-BKP)	\$300	
	Basket Weave Partial w/Cameo (#6100-BKC)	\$300	
	Barb Wire Border Set (# 6100-BW)	\$200	
	Brushfire Border Set (# 6100-BFFB)	\$200	
	Fleur De Lis Border Set (# 6100-FD)	\$200	
	Floral Border Set (# 6100-FL)	\$200	
	Geometric Border Set (# 6100-GE)	\$200	
	Pegasus Border (Small) Set (#6100-PB)	\$200	
	Sidewinder Border Set (# 6100-SW)	\$200	
	Southwest Border Set (# 6100-SO)	\$200	
	Emboss Rococo pattern cameo on Fenders and Skirts (#6201-ROE)	\$100	
<b>Medallions</b>			
	Aztec Sun-on Fender Cameo Medallion (# 6100-AZ)	\$100	
	Pegasus (embossed)-on fender Cameo Medallion (#6100-PGL)	\$100	

	Phoenix-on Fender <b>Cameo Medallion</b>	(# 6100-PH)	<b>\$100</b>	
	Rose in Bloom-on Fender <b>Cameo Medallion</b>	(# 6100-RIB)	<b>\$100</b>	
	Sunflower-on Fender <b>Cameo Medallion</b>	(# 6100-SF)	<b>\$100</b>	
<b>Tool Accessories &amp; Other saddle parts</b>				
	Tool Breast Collar, specify pattern:	(#6300- )	<b>\$30</b>	
	Tool Cheyenne Roll, specify pattern:	(#6250- )	<b>\$25</b>	
	Tool Fork/Swell, specify pattern:	(#6230- )	<b>\$25</b>	
	Tool Frog (between the rear seat jockeys) , specify pattern:(#6260- )		<b>\$10</b>	
	Tool Girth, specify pattern:	(#/M)	<b>\$25</b>	
	Tool Overlays, specify pattern:	(#6270- )	<b>\$20</b>	
	Tool Rear Cinch, specify pattern:	(#6280- )	<b>\$40</b>	
	Tool Rear Billet, specify pattern	(#/M)	<b>\$25</b>	
	Personalize (Name or Initials) (# PERSONALIZE): Name: _____ Initials: _____ General Location on Saddle: _____		<b>\$ 50</b>	<i>Section Total</i>

### Conchos-Set 8:

<b>Note:</b>	<b>Horn Caps available for horn # 00 &amp; 36 (2.5") &amp; #15, 23, 34 (1.5"-2" only).</b>			
<b>Pattern</b>	<b>Plated are as listed. On floral horn caps, please choose size.</b>			
<b>Quantity</b>	<b>Description</b>		<b>Price</b>	<b>Extended</b>
	<b>Horn Cap</b> -Silver Plated (floral only) <input type="checkbox"/> 2.5" (# 4850), <input type="checkbox"/> 2" (# 4857)		<b>\$20</b>	
	Set of Conchos (8)-Horsehead Berry 1-1/4"	(#4694-8)	<b>\$90</b>	
	Set of Conchos (8)-Star Berry 1-1/4"	(#4695-8)	<b>\$90</b>	
	Set of Conchos (8)-Horsehead Silv Plate 1-1/8" x1" (L&R)	(#4682-8)	<b>\$90</b>	
	Set of Conchos (8)-Round w/Rope Border 1" Silv/Gold plate	(#4662-8)	<b>\$90</b>	
	Set of Conchos (8)-Ant Bronze Plated Star w/10 Star Circle 1-1/4"	(#4889-8)	<b>\$90</b>	
	<b>Exquisite Handcrafted Multiple Metal Conchos, Hand crafted by experienced Artisans</b>			
	Set of Conchos (8)- Turquoise Inlay Cross 1" Brown inlay	(#4667-8)	<b>\$140</b>	
	Set of Conchos (8)-Horseshoe Shield 1" Silver, Bronze, Copper	#4690-8)	<b>\$140</b>	
	Set of Conchos (8)-Floral 1-1/2" Copper, Bronze, Paint	(#4691-8)	<b>\$140</b>	
	Set of Conchos (8)-Aztec Sun 1-1/2" Silver, Bronze, Copper	(#4692-8)	<b>\$140</b>	
	Set of Conchos (8)-Star on Star 1-1/2" Silver, Copper, Paint	(#4693-8)	<b>\$140</b>	<i>Section Total</i>

### Conchos-Set 4:

<b>Note:</b>	<b>Horn Caps available for horn # 00 &amp; 36 (2.5") &amp; #15, 23, 34 (1.5"-2" only).</b>			
<b>Pattern:</b>	<b>Plated are as listed. On floral horn caps, please choose size.</b>			
<b>Quantity</b>	<b>Description</b>		<b>Price</b>	<b>Extended</b>
	<b>Horn Cap</b> -Silver Plated (floral only) <input type="checkbox"/> 2.5" (# 4850), <input type="checkbox"/> 2" (# 4857)		<b>\$20</b>	
	Set of Conchos (4)-Horsehead Berry 1-1/4"	(#4694-4)	<b>\$50</b>	
	Set of Conchos (4)-Star Berry 1-1/4"	(#4695-4)	<b>\$50</b>	
	Set of Conchos (4)-Horsehead Silv Plate 1-1/8" x1" (L&R)	(#4682-4)	<b>\$50</b>	
	Set of Conchos (4)-Round w/Rope Border 1" Silv/Gold plate	(#4662-4)	<b>\$50</b>	
	Set of Conchos (4)-Ant Bronze Plated Star w/10 Star Circle 1-1/4"	(#4889-4)	<b>\$50</b>	
	<b>Exquisite Handcrafted Multiple Metal Conchos, Hand crafted by</b>			
	Set of Conchos (4)- Turquoise Inlay Cross 1" Brown inlay	(#4667-4)	<b>\$80</b>	
	Set of Conchos (4)-Horseshoe Shield 1" Silver, Bronze, Copper	#4690-4)	<b>\$80</b>	
	Set of Conchos (4)-Floral 1-1/2" Copper, Bronze, Paint	(#4691-4)	<b>\$80</b>	
	Set of Conchos (4)-Aztec Sun 1-1/2" Silver, Bronze, Copper	(#4692-4)	<b>\$80</b>	
	Set of Conchos (4)-Star on Star 1-1/2" Silver, Copper, Paint	(#4693-4)	<b>\$80</b>	<i>Section Total</i>

## Matching Accesories

### Western Pad/Booties:

**Saddle Pad & Bootie/Pad Sizing Note** Choose Sheepskin lining for maximum wicking of water and cooling properties. Select a **Bootie** size that is the same length as the overall skirt length of your saddle. Select a **Pad** size **2"** or more longer than the overall saddle skirt length. See length choice at section top.

Quantity	Description	Price	Extended
	<b>Orthoflex Western "Booties" (Bootie is a 2-piece pad)</b> <b>Booties (pr)</b> -slips over each skirt, like a sock, & replaces a typical one-piece pad Allows spine ventilation. Includes sweat barrier liner to protect saddle skirt.		
	For Contoured or Square <b>Booties</b> , choose the <u>same length</u> of your overall skirt length. Choose <b>Bootie Length</b> (match overall skirt length): <input type="checkbox"/> 19", <input type="checkbox"/> 20", <input type="checkbox"/> 21", <input type="checkbox"/> 22", <input type="checkbox"/> 23", <input type="checkbox"/> 24", <input type="checkbox"/> 25", <input type="checkbox"/> 26", <input type="checkbox"/> 27"		
	For West Booties only, Choose Cordura (top) Color: <input type="checkbox"/> Black, <input type="checkbox"/> Brown		
	<b>Bootie,West Cont</b> Cordura/Real Fleece bottom (contour skirts) (#5100sct-sz)	<b>\$270</b>	
	<b>Bootie,West Cont</b> Cordura/Maize Poly bottom (contour skirts) (# 5200pct-sz)	<b>\$120</b>	
	<b>Bootie,West Square</b> Cordura/Real Fleece bottom(semi-square skirts)(#5301wssq-)	<b>\$270</b>	

	<b>Bootie,West Square Cord/Real Fleece bottom w/Insulated rear Pockets(#5204ssq-</b>	<b>\$380</b>	
	<b>Bootie,West SquareCordura/MaizePoly bottom(semi-square skirts) (#5300wpsq-)</b>	<b>\$120</b>	
	<b>Bootie,West SquareCord/Mz Poly bottom w/ Insulated Rear Pockets(#5205wpsq-)</b>	<b>\$240</b>	
Patented Load Leveler has 2 moveable Velcro attached pockets w/3 shims in each for leveling anywhere on pad.			
<b>Choose the following Bootie enhancements to:</b>			
<ul style="list-style-type: none"> <li>• Level a tapered back that is substantially lower in the front,</li> <li>• Raise the saddle off the withers or spine &amp; create a better fit , or to fill in the void a around a young horse shoulders, while developing.</li> </ul>			
	<b>Taper additional internal pad insert to zero at back</b>	(#Pad-Taper FL)	<b>\$50</b>
	<b>Taper additional internal pad insert to 50% at back</b>	(#Pad-Taper 1/2)	<b>\$50</b>

### **Orthoflex “LOAD LEVELER” Western PADS**

Orthoflex patented “Load Leveler” Western Pads include moveable Velcro attached pockets on each side, with 3 shims included in each, for eliminating high/low or bridging spots. Move the shims anywhere on the pad. Western Load Leveler pads are Black only fabric top; choose Real Fleece Bottom or Maize Poly bottom.

	<b>Load Leveler Pad Choose Length of <u>at least 2” more</u> than saddle skirt:</b> <input type="checkbox"/> 24” <input type="checkbox"/> 26”, <input type="checkbox"/> 28”, <input type="checkbox"/> 31”, <input type="checkbox"/> 34”			
	<b>Pad-West Cont. Load Leveler, Real Fleece bottom (w/shims)(# 5214LL-sz)</b>	<b>\$300</b>		
	<b>Pad-West Cont. Load Leveler, Polyfleece bottom (w/ shims) (# 5216LL-sz)</b>	<b>\$200</b>		
	<b>Pad-West Square Load Leveler, Real Fleece bottom (w/shims) (#5215LL-sz)</b>	<b>\$300</b>	<i>Extended</i>	<i>Section Tot.</i>
	<b>Pad-West Square Load Leveler Polyfleece bottom (w/shims) (# 5217LL-sz)</b>	<b>\$200</b>		

### **Matching Leather Upholstery Cante/Fork Bag :**

<b>Leather Color:</b> <input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Natural, <input type="checkbox"/> Red				
<i>Quantity</i>	<i>Description: Attaches with buckled straps included.</i>	<i>Price</i>	<i>Extended</i>	
	Cante Ditty Bag 10”LX5D”soft upholstery with lash straps & zip closure (#4823 )	<b>\$50</b>		<i>Section Total</i>
	Cante Ditty Bag 15”LX10”D, soft upholstery with lash straps & zip closure (#4819 )	<b>\$80</b>		

### **Matching Leather Saddlebags: Attached w/d rings &/or webbing to hardware at back of cante.**

<b>Leather Color:</b> <input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Dark Chocolate, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux				
<i>Quantity</i>	<i>Description</i>	<i>Price</i>	<i>Extended</i>	<i>Section Total</i>
	Leather Saddle Bags (# 4816 )	<b>\$300</b>		

### **Leather Max Saddle Conditioner, for the best care:**

<i>Quantity</i>	<i>Description-Our own brew of natural replenishing oil, cleaners, &amp; protection additives.</i>	<i>Price</i>	<i>Extended</i>	
	Leather Max Conditioner – <b>4 oz. jar</b> , about 10 saddle cleaning/oilings (#4950)	<b>\$15</b>		<i>Section Total</i>
	Leather Max Conditioner – <b>One Gallon</b> about 200 saddle cleaning/oilings (#4950gallon)	<b>\$150</b>		

	<b>Totals:</b>
<b>Total Product Cost</b>	<b>\$</b>
<b>Sales Tax (AR only):</b>	<b>\$</b>
<b>*Shipping/Insurance:</b>	<b>\$ 85.00</b>
<p><i>*Ground Freight/insurance in the contiguous U.S. only, includes residential delivery charges (if any). Ask for export shipping/insurance rates. All saddles, shipped in the contiguous U.S., are shipped “Adult Signature Required”. If you do not wish to have the saddle shipped “Adult Signature Required” and accept loss responsibility, check here: <input type="checkbox"/> Do not ship</i></p> <p><b>“Adult Signature Required”. I accept loss responsibility.</b></p>	
<b>Order Total:</b>	<b>\$</b>
<b>Min. ½ Deposit Required:</b>	<b>\$</b>

*Please complete the firm-order confirmation below and return it with your order. Thank you for choosing Orthoflex!*

**Firm Order Confirmation & Terms of Sale**

Your order will be entered for available production time only after you have reviewed, signed, dated, and returned this Firm Order Confirmation, with payment. We do not “promise” delivery dates due to the many variables associated with custom saddle making. Each Orthoflex product goes through inspection at each major completion stage, any of which can be rejected, and could delay the products’ completion. We will periodically give the most probable “projected” delivery date based on the order confirmation date and/or current status of your order.

**Ninety Day Limited Warranty**

Orthoflex Saddleworks Inc. (the company) warrants its new custom saddles, to the original purchaser only, to be free of defects in materials and workmanship for ninety days from the date of original (first) sale. Determination as to whether a product is defective, or is not defective, is determined solely, by the company. Freight to return a product to the company, for defective determination, is borne by the purchaser. Freight to return the product to the purchaser is borne by the company, in the continental USA only.

The company will repair or replace, at its sole discretion, any product found to be defective by the company, for use as intended, after return to, and examination, by the company. This LIMITED WARRANTY does not cover incidental damages or consequential damages caused by misuse, abuse, accident, or neglect caused by any person(s) or thing(s), purchaser’s sole remedy being repair or replacement, at the sole discretion of the company. Functional alterations of any kind, by the purchaser, dealer, or other person(s), to the product specifically void this warranty.

***General Provisions and Exclusions Applicable to the Limited Warranty:***

This warranty does not cover duplication of color or appearance of leather, used by the company, which the purchaser may have seen in advertisements, and in person, or which the purchaser may not like. Since the company has no control of the method of use, type, or suitability of tack which may be used by the purchaser or others, no control of the purchaser’s or user’s style of riding, whether appropriate or not appropriate, and any resulting soreing or other damage to a horse, this warranty specifically excludes such soreing, or damage, as a result of the use of the saddle. This warranty does not cover fit for the purchaser or any horse that the purchaser may use the saddle on. This limited warranty applies to new Orthoflex custom saddles only but specifically excludes Discounted, Scratch & Dent, Used, and Non-Orthoflex saddles. Such saddles are sold without warranty. This limited warranty specifically excludes a “Satisfaction Guaranteed” warranty. **Tack & Accessories and Repairs** carry a 30 Day Limited Warranty and all provisions and exclusions in the saddle warranty apply to Tack & Accessories and Repairs, except for duration.

Liability of Orthoflex Saddleworks Inc. shall be limited to the price of the product and the company shall not be responsible or liable for any incidental or consequential damages of any kind. Warranties included herein are in lieu of all other warranties, either express or implied. There are no warranties that extend beyond the face hereof. Purchaser may have additional rights by laws so made and provided. Jurisdiction with regard to any return privileges or warranty disputes shall be restricted to the laws of the State of Arkansas. This warranty shall not apply to any products that have been damaged while being used in any manner for a purpose not intended by the company.

***Payment(s) Agreement(s):***

A minimum initial deposit of 50% of the purchase price is required with your order. Your remaining balance will be due when we notify you of the impending completion of your order. Should you fail to pay the balance due within 20 (twenty) days of notification, your initial deposit will be forfeited to the company to defray the loss incurred from the salvage sale or rework of the saddle to make it saleable to someone else.

***If you are paying by credit card:*** The following agreement applies to you: You agree to not refuse or charge back the purchase, to your credit card company, or any portion thereof, for any reason. If you violate this agreement clause and charge back the purchase to your credit card provider, you agree to pay the company, or the Orthoflex dealer if applicable, **damages of \$2000, plus attorney’s fees plus all costs** associated with the company collection of damages, selling price, collection costs, **plus** the selling price and freight for the saddle,

***Order Changes & Return Privileges:*** Orthoflex produces saddles made custom to the customer’s specifications. As a result, your saddle may not (a) look like any photos you may have seen, (b) the leather color shade and finish may be different than photos, and (c) the various options you chose may not be reflected in any photo(s). Once this form is returned, no changes or cancellations may be made without penalty for costs incurred by the company, if any work has commenced on the product. Since you have ordered a saddle made custom to your specifications, we do not offer satisfaction guarantees or refunds of purchase price for any reason and will not allow a return for refund. You may return for repair or replacement, as covered in our One Year Limited Warranty, after receipt of a “control number” from the company. The company also has an excellent Ten (10) Day Size Satisfaction Policy, which can be viewed on our web site or in the package with the product.

Agreed:                      Signature of Purchaser: \_\_\_\_\_ Date: \_\_\_\_\_

Please Print Name: \_\_\_\_\_