

Ken McNabb Broken-in Roper

Prices & Specifications subject to change without prior notice. Revised 11/30/08

Orthoflex Saddleworks, Inc.

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www.ortho-flex.com

For Office Use Only	
Saddle Model: KMBR- _____ -	
Customer Number: _____	
Sales Order Number: _____	

Bill To:
Phone:
Fax:
Email:

Ship To:
Phone:
Fax:
Email:

Payment Information:
<input type="checkbox"/> Visa/MC, <input type="checkbox"/> Company Check, <input type="checkbox"/> Personal Check, <input type="checkbox"/> Wire Transfer
Credit Card #:
Exp. Date: CID Code (3 digit on back):

Rider's Seat Sizing information:
Hips: Thighs:
In order to qualify for the Orthoflex 10-Day Size Satisfaction Policy, you must submit your hip & thigh measurements, which must be within the size chart parameters, on the size chart, for your saddle model.

Comments/Special Requests: This saddle is a Ken McNabb "signature" saddle Bears Orthoflex/Ken McNabb combined name logos. It comes complete as shown, however, you make your own choices of options
Saddle is shown in Chestnut, but choose from eight colors and sizes from 14"-19", at no added cost.
Upgrade any features (seat construction, systems, tooling, fender lengths, etc.) & add any accessories, at added cost shown.
See Ken McNabb on RFD TV's "Discovering the Horseman Within".

Standard Features included free in Base Price:

Weight: Approx. 35 lbs. Avg., without stirrups	Fenders: Double Layer, Free Swing Leathers
Silver: Antique Bronzed 10 Star w/mini star garland (4889SET)	Flex Skirt System: Choose Reg. System 8XR or Sys 2 (SY8XR-,SY2-)
Rigging: 7/8 Short Yoke Rigging w/Rear Billet (YOKE-W7/8SHORT)	Stirrups: Rawhide Ropers standard, no additional cost (6020RHR)
Fork & Cantle: 3" med. swell fork, 4" tall x 12-3/4" wide cantle	Seat: Regular, Smooth Leather, Med. Twist & Low Rise (SEAT01-BL)
Horn: Leather Covered #23 High Dally Post (ST-LD-SZ-23)	Tooling: Barbed Wire Border standard, no added cost (6100-BW)
Leather Accessories: Latigo Keeper, Rosettes, Cinch Holder	Hardware: SS D's for Breast Collar & Crupper
Skirts: Semi-Square with Poly Fleece Lining Cheyenne Roll incl.	Gullet Width: Standard: 7-1/2", Full 8-1/4", Wide 9"

Dimensions:

Saddle Size	Tree Bar Length	Overall Length with System 2, 3, 8XR Flex Panels	Overall Length with System 6, 8XS Flex Panels
14"	21-1/2"	SKIRT 26", SYSTEM 24"	SKIRT 23", SYSTEM 21"
15"	22-1/2"	SKIRT 27", SYSTEM 25"	SKIRT 24", SYSTEM 22"
16"	23-1/2"	SKIRT 28", SYSTEM 26"	SKIRT 25", SYSTEM 23"
17"	24-1/2"	SKIRT 29", SYSTEM 27"	SKIRT 26", SYSTEM 24"
18"	25-1/2"	SKIRT 30", SYSTEM 28"	SKIRT 27", SYSTEM 25"
19"	25-1/2"	SKIRT 30", SYSTEM 28"	SKIRT 27", SYSTEM 25"

Choose Model/Base Price/Tree Options

Base Price includes Standard Features above:

Quantity	Description: Includes Standard features listed in above Standard features block.	Price	Extended
	Regular Width Tree (#KMBR-sz) (ST-LD-sz -HORN) Standard	\$2900	
	Full Width Tree (#KMBR-szF) (ST-LD-szF-HORN)	\$3000	<i>Section Total</i>
	Wide Tree Width (#KMBR-szW) (ST-LD-sxW-HORN)	\$3000	

Horn Style & Options:

Quantity	Description: The standard horn is included. Change to any horn offered for set up of \$50	Price	Extended
	<input type="checkbox"/> Standard Horn this model is- #23 High Dally Post, leath covered (#ST-LD- -23)	\$0	
	Optional Horn Choices (add \$50):		
	<input type="checkbox"/> No Horn	\$0	
	<input type="checkbox"/> #18 Reining/Pleasure <input type="checkbox"/> #15 Pleasure/Trail <input type="checkbox"/> #37 Cutting <input type="checkbox"/> #00 Pleasure <input type="checkbox"/> #36 Old Style Roper <input type="checkbox"/> #21P Polished Barrel <input type="checkbox"/> #30 All Purpose <input type="checkbox"/> #34 Modified Pelican (#ST-LD-sz-horn #)	\$50	
	Horn Wrap Choices:		
	<input type="checkbox"/> No Horn Neck Wrap (\$0), <input type="checkbox"/> Leather wrap horn neck (\$40), <input type="checkbox"/> Rubber wrap horn neck (\$40)	\$	<i>Section Total</i>
	Lariat Loop (holder) Leather, lops over horn (#4814)	\$20	\$

Choose Flexible Skirt Options

Choose Flex Skirt System Type & Length:

For <i>Gaited</i> Horses Always Choose System 8XS Extreme Flex Short or System 6 Ultraflex Short.				
Quantity	Riders <u>over</u> 200 lbs., choose short system 6 or regular system 2 or 3, under 200#, choose any system	Price	Extended	
	Visit our "Breed Fit Chart" under "Sizing-Horses & People" on Home Page			
	"Short" Length Flexible Skirt Systems (for short backed horses, all gaited horses, & mules)			
	Note: Short systems can be used on all length backs.			
	Short Length- System 8XS Extreme Flex Closer Contact Short(#SY8XS-) Rider under 200#	\$200		
	Short Length- System 6 Ultra Flex Short (#SY6-) Rider over 200#	\$200		
	Regular Length Skirt Systems (for full length backs)			
	Regular Length- System 2 Regular Flex (#SY2-) Rider over 200#	\$0	\$0	
	Regular Length- System 8XR Extreme Flex Close Contact STD(#SY8XR-)Rider under 200#	\$0	\$0	<i>Section Total</i>
	Regular Length- System 3 Improved Flex (#SY3-) Rider any weight	\$200	\$	

Skirt Upgrade to Real Sheepskin:

Quantity	Description	Price	Extended	Section Total
	Sheepskin Lined Skirts (replace poly fleece with real sheepskin) (# SKIRT-SHEEP)	\$120		

Choose Saddle/Seat Sizes & Construction Style Options

Western Seat Sizing (length):

Size	Description	Section Total
Sizes:	<input type="checkbox"/> 14", <input type="checkbox"/> 15", <input type="checkbox"/> 16", <input type="checkbox"/> 17", <input type="checkbox"/> 18", <input type="checkbox"/> 19"	\$0

Saddle Skirting Color and Style:

Leather Color:	<input type="checkbox"/> Black <input type="checkbox"/> Dark Chocolate <input type="checkbox"/> Brown <input type="checkbox"/> Chestnut			
	<input type="checkbox"/> Natural (SADDLE-)			
Leather Finish Choice:	<i>It is an industry practice to lightly emboss skirting leather to cover most natural surface blemishes (tick bites, barbed wire & thorn scratches, etc.). Orthoflex uses & recommends a more natural Select Smooth finish. Your hides are selected for the best natural finish, which may include naturally occurring tick bites, scratches, etc. You may elect the embossed finish below, however, expect the leather to be a stiffer hand.</i>			
Quantity	Description: Skirting leather is the heaviest leather used on a saddle, whereas, softer leather is for seats.	Price	Extended	
	Select Smooth Leather with Normal Blemishes (#LEATHER-SELECT) STD	\$0	\$0	<i>Section Total</i>
	Embossed Leather Surface (LEATHER-EMBOSS)	\$0	\$0	

Note: If you wish a multi-color saddle, roughout or roughout parts, list saddle parts below and color desired (from our skirting color choices above) or call for assistance:

SaddlePart/Color _____

Seat Style/Construction:

Quantity	Description: The better the seat construction the more riding comfort. Ultra Plush & Rumble seats include "Comfort Bars", a \$100 value.	Price	Extended	
	Regular - 1/2" - Smooth padding (SEAT01-) Standard Feature	\$0	\$0	
	Stitchdown - 1" - Padding Stitched Down (SEAT-02)	\$400		
	Plush - 1-1/4" - Traditional Smooth Padding, Hand Contoured (SEAT03-)	\$300		
	Ultra Plush Extended Support - 1-3/4" - Padding, Hand Contoured Seat, & Tree bar Alterations for Maximum "No Thigh Soreness" Comfort included (SEAT04-)	\$500		<i>Section Total</i>
	"Rumble" Deep Seat -Multi-level padding, Hand Contoured Seat, & Tree bar Alterations for Maximum "No Thigh Soreness" Comfort included (SEAT05-)	\$500		

Seat Material and Color:

Quantity	Description: Choose from smooth upholstery, supple suede, or genuine ostrich.	Price	Extended	Section Total
	Smooth- <input type="checkbox"/> Black(bl), <input type="checkbox"/> Brown(br), <input type="checkbox"/> Tan(tn), <input type="checkbox"/> Red(rd), <input type="checkbox"/> Burgundy(by)	\$0	\$0	
	Suede- <input type="checkbox"/> Black(subl), <input type="checkbox"/> Brown(subr), <input type="checkbox"/> Chestnut(such),	\$100		

Deep Seat Security Option-Increase Seat Rise:

Quantity	Description: Increasing the seat rise (elevation to front of seat) increases the "seat pocket" & security.	Price	Extended	
	Check the Seat Rise, listed in the Standard Features block above, & choose option available below. The side profile of the seat will be higher, to the front.			
	Deep Seat Option-Change Low Rise to Medium Rise (SEAT DEEP +1/2")	\$ 200		<i>Section Total</i>
	Deep Seat Option-Change Low Seat Rise to High Rise (SEAT DEEP +1")	\$ 200		

Change the Seat Twist Width:

Quantity	Description: The <u>twist</u> is the width of the narrowest point across the seat. Changing the twist width requires pattern changes to accommodate the request. Typically, women prefer a narrow to medium twist whereas, men prefer a medium to wide twist.	Price	Extended	
	Change seat twist from wide to medium (twist-medium)	\$200		Section Total
	Change seat twist from wide to narrow (twist-narrow)	\$200		

Stirrups - (Pair):

Leather Color: Black, Brown, Chestnut, Natural, Jade, Bordeaux, Ripe Plum, Dusty Rose
(if applicable) (Stirrups with leather will match saddle color, unless specified):

Quantity	Description	Price	Extended	
	Mag Lite – Western – Polished (# 6005POL)	\$135		
	Mag Lite – Western – Polished - Leather Side Wraps (# 6005WR-)	\$150		
	Nylon Distance - Western – Leather Side Wraps (# 6060WR-)	\$79		
	Fully Leather Covered 3” Bell – Western (# 6060LC-)	\$119		
	Choose decorative Pegasus overlay on stirrup side of fully leather covered stirrups, only (6063Pegasus-color). Choose color: <input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux, <input type="checkbox"/> Ripe Plum, <input type="checkbox"/> Red Wine	\$50		
	Tapadero Bell – Leather Covered – Western (# 6090-)	\$130		
	Bleached Rawhide Wrapped Ropers (# 6020RHR) Standard Feature	\$89	Free	
	Rawhide Bleached Bell – Western (# 6010RHB)	\$89		Section Total
	“Bigfoot” Distance Side Wrapped 3” Bell–5-1/2” X5-1/2” ID Height (# 6030BIGW)	\$89		

Fender Lengths/Changes: Inseam (groin to ankle bone):

Quantity	Description	Price	Extended	
	Standard 27.5"-32.5" inseam	\$0	\$0	
	Short-less than 27.5" inseam (# FENDER-SHORT)	\$50		
	Long-32.5"-36" inseam (# FENDER-LONG)	\$50		Section Total
	Extra Long-36"-40" inseam (# FENDER-XLONG)	\$50		

Note: If you wish another Fender Style, please note the saddle model fender: Saddle Model Fender _____

Stirrup Orienter brackets or Fender Pre-twist:

Quantity	Desc.- Choose	Price	Extended	Section Total
	leather covered permanent “Stirrup Orienter” metal brackets installed or put a semi-permanent fender twist in the lower fender leather to orient stirrups forward facing. Reduces ankle stress.			
	Stirrup Orienter leather covered hangers (adds about 1-1/2” to fender length) (# 6095-)	\$60		
	Lower Fender leather Pre-Twisted, (# FENDER-TWIST)	\$60		

Rigging Options

All Orthoflex Western saddles include slide-adjust front & back fender positions

Yoke Rigging Position:

For Gaited Horses, always choose the Flex Fit Yoke.

Yoke Length: Choose “Short” Yoke Position

Note: *If you choose the “Short” yoke, choose a girth length (see Girth Section) of about 6-8” longer than for the “dropped” yoke. The Yoke Rigging Position refers to the position of the Latigo D in relation to the fork of the saddle.*

Quantity	Description	Price	Extended	
	Seven-Eighths fixed D below center of fork (# YOKE-7/8SHORT) Standard Feature	\$0	\$0	
	Full fixed D below front edge of fork (# YOKE-WFULLSHORT)			
	Three-Quarter fixed (typ. factory setting, D below back of fork) (# YOKE-W3/4SHORT)	\$0	\$0	Section Total
	Flex-Fit Adjustable position -(adjust Latigo D & girth placement for all shoulder, wither, back shapes-balance saddle first, then change D/girth position)(# YOKE-WFFSHORT)	\$160		

Matching Rear Cinch-Western: Rear cinch buckles to rear billets, prevents saddle from tilting up at back.

Leather Color: Black, Brown, Chestnut, Natural, Jade, Bordeaux, Ripe Plum
Leather will match saddle color, unless specified.

Length: Choose Length 32", 36"

Quantity	Description	Price	Extended	
	Softsides is leather wrapped w/ neoprene & leather on top (patented by Orthoflex). Softsides “Fleece” is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.			
	Softsides West Rear Cinch-3” Max. comfort for the horse (neo over leather) (#4302)	\$140		
	Softsides W “Fleece”R Cinch-3”comfort for the horse (padded fleece/leather)(#4304)	\$180		
	3” Wide Western Standard (# 4300 -)	\$59		
	6” Wide Western Standard (# 4301 -)	\$89		Section Total
	Tool Rear Cinch, specify pattern: (#6280-)	\$40		

Western Girths:

Measure Note:	From about 3" behind the elbow, measure the full circumference of the horse's chest, over the back of the withers & under the chest. Multiply this length X 40% & round up to the next even size for the "Dropped" Yoke. For a "Short" Yoke, add 6-8" to this total. Example: Measurement is 80" circumference X 40%= sz 32" for "Dropped" Yoke or 38-40" for "Short".		
Softsides:	Note: Softsides is leather over neoprene w/internal leather support (patented). The Softside girth is constructed with an expanded chest area, for maximum gripping and minimum gall. Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.		
Size (length):	<input type="checkbox"/> 20", <input type="checkbox"/> 22", <input type="checkbox"/> 24", <input type="checkbox"/> 26", <input type="checkbox"/> 28", <input type="checkbox"/> 30", <input type="checkbox"/> 32", <input type="checkbox"/> 34", <input type="checkbox"/> 36", <input type="checkbox"/> 38", <input type="checkbox"/> 40", <input type="checkbox"/> 42", <input type="checkbox"/> 44", <input type="checkbox"/> 46", <input type="checkbox"/> 48" Note: Oversize & undersize are available, add \$20.		
Quantity	Description	Price	Extended
	Western Neo Girth (20"-48") (# 4101-)	\$70	
	Matching Western Softsides Girth (20"-46") (# 4201 -)	\$150	
	Matching Western Softsides "Fleece" Girth (20"-46") (# 4205 -) ***new***	\$180	
Softsides Only:	Matching Leather Color Leather will match saddle color, unless specified): <input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux, <input type="checkbox"/> Ripe Plum, <input type="checkbox"/> Dusty Rose.		Section Total
	Tool Girth, specify pattern: (#/M)	\$25	

Matching Breast Collars:

Size:	<input type="checkbox"/> Small, <input type="checkbox"/> Regular		
Softsides Leather Color	<input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux, <input type="checkbox"/> Ripe Plum, <input type="checkbox"/> Dusty Rose Leather will match saddle color, unless specified).		
Note: Softsides is leather wrapped w/ neoprene & leather on top (patented by Orthoflex). Softsides "Fleece" is same as Softsides, but with high memory non-allergenic foam, instead of neo, and real fleece next to the horse.			
Measure Note	Measure from front center of horse chest (where the hairlines intersect) to the D Ring on the front of the saddle. If the measurement is 25-32" use a Small; if 27-34" use a Regular. Adjustable straps allow some overlap.		
Quantity	Description	Price	Extended
	Western Neo – 2" Wide (# 4600-)	\$100	
	Western Softsides Show – 2" Wide with matching leather (# 4602-)	\$180	
	Western Softsides "Fleece"—2" Wide (#4608-)	\$200	
	Tool Softsides Breast Collar, specify pattern: (6300-)	\$30	Section Total

Crupper:

Size:	<input type="checkbox"/> Small, <input type="checkbox"/> Regular			
Quantity	Description	Price	Extended	Section Total
	Neo Crupper (# 4800-R or -S)	\$70		

Choose Utility & Dress options**D Rings & Latigo Strings:**

Quantity	Description: For lashing on those riding "essentials".	Price	Extended	Section Total
	Set of four stainless D Rings & Leather Strings (# 4944-4)	\$40		

Underlays:

An underlay is a cut out decorative cameo opening, in the top leather, with recessed material below, much like a shadow box. Below, please choose position, shape, & type/color of underlay material. Select type, color, location:			
Choose Position(s) on Saddle below			
(#4830-FORK, -FEND, -SK, -SJOCK, -RSJOCK,) <input type="checkbox"/> Fork, <input type="checkbox"/> Fender, <input type="checkbox"/> Skirt, <input type="checkbox"/> Seat Jockey, <input type="checkbox"/> Rear Seat Jockey,			
Choose Shape of Underlays below:			
Larger underlay shapes will <u>not</u> fit on Fork & Rear Seat Jockey.(#4830D-shape code) <input type="checkbox"/> Filigree (FIL), <input type="checkbox"/> Desert Flower (DSFL), <input type="checkbox"/> Tequila Sunrise (TSR), <input type="checkbox"/> Sunburst (SUN), <input type="checkbox"/> Pinwheels (PIN), <input type="checkbox"/> Cowheads (COWH)			
Choose Type of Underlay Material & Color below:		Price	Extended
Skirting Leather Choose skirting orientation: <input type="checkbox"/> Finished Side Up (#4831SK-color code) <input type="checkbox"/> Roughout Side Up (#4831RO-color code)		\$120	
Choose Skirting Color below <input type="checkbox"/> Black (BL), <input type="checkbox"/> Brown (BR), <input type="checkbox"/> Chestnut (CH), <input type="checkbox"/> Natural (NA), <input type="checkbox"/> Jade (JA), <input type="checkbox"/> Bordeaux (BX), <input type="checkbox"/> Ripe Plum (RP), <input type="checkbox"/> Purple Passion (PP),			
Upholstery Leather, choose color below: (#4832color code) <input type="checkbox"/> Black (BL), <input type="checkbox"/> Brown (BR), <input type="checkbox"/> Natural (NA), <input type="checkbox"/> Burgundy (BY), <input type="checkbox"/> Red (RD), <input type="checkbox"/> Tan (TN)		\$100	
Reptile, Choose below			
<input type="checkbox"/> Rattlesnake, Real Diamondback (#4830SN-RS), <input type="checkbox"/> Python Faux (#4830SN-PY)		\$180	
Cowhide, choose below:			
<input type="checkbox"/> Hair-On Cowhide, color Brindle (mix of Black/Brown/White) (#4830COW-		\$120	Section Total

Comfort Cameos

“Comfort Cameos” are diamond quilted upholstery cameo cutouts in the flaps, for appearance and comfort. See the Silver Cloud Western saddle for photos. Select color. Do not select underlays on fender & seat jockey, when also selecting Comfort Cameos):

Choose Upholstery Color for cameo (suggest same as seat color): (#4830CCW-color code)	Price	Extended	Section Total
<input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Natural, <input type="checkbox"/> Burgundy, <input type="checkbox"/> Red, <input type="checkbox"/> Tan	\$160		

Hand Tooling/Carving:

Note: All Orthoflex Tooling is hand crafted by artisans. For that reason, the finished product may vary slightly from, as shown. A Set of Tooling consists of Skirts, Fenders, Seat Jockeys, & Rear Jockey (as applicable).

Quantity	Description	Price	Extended	
	Basket Weave Full Set (# 6100-BKF)	\$600		
	Basket Weave Partial Set (# 6100-BKP)	\$250		
	Basket Weave Partial w/Cameo (#6100-BKC)	\$250		
	Roses N Basket-Cameo Set (#6100-RBC)	\$600		
	Wild Primrose N Basket-Cameo Set (#6100-WPC)	\$600		
	Barb Wire Border Set (# 6100-BW)	\$200	Free	
	Brushfire Border Set (# 6100-BFFB)	\$200		
	Fleur De Lis Border Set (# 6100-FD)	\$200		
	Floral Border Set (# 6100-FL)	\$200		
	Geometric Border Set (# 6100-GE)	\$200		
	Pegasus Border (Small) Set (#6100-PB)	\$200		
	Sidewinder Border Set (# 6100-SW)	\$200		
	Southwest Border Set (# 6100-SO)	\$200		
	Star Spangled Border Set (# 6100-ST)	\$200		
	Emboss Rococo pattern cameo on Fenders and Skirts (#6201-ROE)	\$100		
Medallions				
	Aztec Sun-on Fender Cameo Medallion (# 6100-AZ)	\$100		
	Pegasus (embossed)-on fender Cameo Medallion (#6100-PGL)	\$100		
	Phoenix-on Fender Cameo Medallion (# 6100-PH)	\$100		
	Rose in Bloom-on Fender Cameo Medallion (# 6100-RIB)	\$100		
	Sunflower-on Fender Cameo Medallion (# 6100-SF)	\$100		
Tool Accessories & Other saddle parts				
	Tool Breast Collar, specify pattern: (#6300-)	\$30		
	Tool Cheyenne Roll, specify pattern: (#6250-)	\$25		
	Tool Fork/Swell, specify pattern: (#6230-)	\$25		
	Tool Frog (between the rear seat jockeys) , specify pattern:(#6260-)	\$10		
	Tool Girth, specify pattern: (#/M)	\$25		
	Tool Overlays, specify pattern: (#6270-)	\$20		
	Tool Rear Cinch, specify pattern: (#6280-)	\$40		
	Tool Rear Billet, specify pattern (# /M)	\$25		
	Personalize (Name or Initials) (# PERSONALIZE): Name: _____ Initials: _____ General Location on Saddle: _____	\$ 50		Section Total

Conchos:

Note: Horn Caps available for horn # 00 & 36 (2.5”) & #15, 23, 34 (1.5”-2” only).

Patter n: Plated are as listed. On floral horn caps, please choose size.

Quantity	Description All conchos are plated silver unless otherwise noted.	Price	Extended	
	Horn Cap -Silver Plated (floral only) <input type="checkbox"/> 2.5” (# 4850), <input type="checkbox"/> 2” (# 4857)	\$20		
	Set of Conchos (8)-Horses w/ Horseshoes Border 1” (4683-8)	\$90		
	Set of Conchos (8)-Horsehead Silv Plate 1-1/8” x 1” (4682-8)	\$90		
	Set of Conchos (8)-Sunburst Round Ant Silv Plat w/Blk background 1” (4681-8)	\$90		
	Set of Conchos (8)-Double Lucky Horseshoes 1-3/8” x 1-1/16” (4680-8)	\$90		
	Set of Conchos (8)-Wire & Rope Two-Tone 1” (4679-8)	\$90		
	Set of Conchos (8)-Round w/Rope Border 1” Silv/Gold plate (#4662-8)	\$90		
	Set of Conchos (8)-Square 3 Horse Head 1-3/8” Silver (#4666-8)	\$90		
	Set of Conchos (8)-Square 3 Horse Head Hand Painted 1-3/8” Silver (#4666-8HP)	\$120		
	Set of Conchos (8)-Ant Bronze Plated Star w/10 Star Circle 1-1/4” STD (#4889-8)	\$90	Free	
	Set of Conchos (8)-Octagon 3-D Star 1.25” Silver/Gold (#4669-8)	\$90		
	Set of Conchos (8)-Horse Head Berry 1.5” Silver (#4670-8)	\$90		
	Set of Conchos (8)-Horse Head Berry Hand Painted 1.5” Silver (#4670-8HP)	\$120		
	Set of Conchos (8)-Pinwheel Fluted Copper finish (4677-8)	\$90		
	Set of Conchos (8)-Domedberry Copper finish (4675-8)	\$90		
	Set of Conchos (8)-Rope Edge Copper finish (4676-8)	\$90		
	Set of Conchos (8)-Turquoise Inlay Cross 1” Brown inlay (#4667-8)	\$120		Section Total

Matching Accessories

Western Pad/Booties:

Saddle Pad & Bootie/Pad Sizing Note Choose Sheepskin lining for maximum wicking of water and cooling properties. Select a **Bootie** size that is the same length as the overall skirt length of your saddle. Select a **Pad** size **2"** or more longer than the overall saddle skirt length. See length choices at section top.

Quantity	Description	Price	Extended
Orthoflex Western Booties (2-piece pad)			
Booties (pr) slip over each skirt, like a sock, & replace the typical one-piece pad. Allows spine ventilation. Includes sweat barrier liner to protect saddle skirt.			
For Contoured or Square Booties , choose the same length of your overall skirt length.			
Choose Bootie Length (match your overall skirt length): <input type="checkbox"/> 19", <input type="checkbox"/> 20", <input type="checkbox"/> 21", <input type="checkbox"/> 22", <input type="checkbox"/> 23", <input type="checkbox"/> 24", <input type="checkbox"/> 25", <input type="checkbox"/> 26", <input type="checkbox"/> 27"			
For West Booties only, Choose Cordura (top) Color : <input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Red, <input type="checkbox"/> Green			
	Bootie, West Cont Cordura/Real Fleece bottom (fits contour skirts) (#5100sct-)	\$200	
	Bootie, West Square Cordura/Real Fleece bottom (fits semi-square skirts) (#5301wssq-)	\$200	
	Bootie, West Square Cord/Real Fleece bottom w/Insulated rear Pockets (#5204ssq-)	\$250	
	Bootie, West Cont Cordura/Maize Poly bottom (fits contour skirts) (# 5200pct-sz)	\$120	
	Bootie, West Square Cordura/Maize Poly bottom (fits semi-square skirts) (#5300wpsq-)	\$120	
For Faux Cowhide Poly, choose color <input type="checkbox"/> Black/White <input type="checkbox"/> Brown/White,			
	Bootie, West Cont Faux Cowhide Poly (fits over contour skirts), (#5211PCT-sz)	\$98	
	Bootie, West Square Faux Cowhide top (fits over semi-square skirts), (#5212PCT-sz)	\$98	
Taper above bootie to level the saddle when hind quarters are high, raises saddle in front:			
	Bootie, Taper internal pad to zero front to back (#Bootie-Taper FL)	\$100	
	Bootie, Taper internal 1/2 pad to zero @ center (#Bootie-Taper 1/2)	\$100	
Patented Load Leveler has 2 moveable Velcro attached pockets w/3 shims in each for leveling anywhere on pad.			
Choose the following Bootie enhancements to:			
<ul style="list-style-type: none"> • Level a tapered back that is substantially lower in the front, • Raise the saddle off the withers or spine & create a better fit, or to fill in the void a around a young horse's shoulders, while developing. 			
	Taper additional internal pad insert to zero at back (#Pad-Taper FL)	\$50	
	Taper additional internal pad insert to 50% at back (#Pad-Taper 1/2)	\$50	
Orthoflex "BEEFCAKE"™ Western Pads			
Orthoflex exclusive "Beefcake" engineered Western Pads have Velcro openings in the main body back, and in the top side pad section backs, making the padding easily removable for cleaning. Double pad, double comfort.			
	Pad, West Contour, w/Maize Polyfleece bottom (#5221-)	\$98	
	Pad, West Square, a w/Maize Polyfleece bottom (#5220-)	\$98	
	Pad, West Contour, Faux Cowhide Poly top (fits contour skirts) (#5231-)	\$98	
	Pad, West Square, Faux Cowhide Poly top (fits square skirts) (#5230-)	\$98	
Orthoflex "LOAD LEVELER" Western PADS			
Orthoflex patented "Load Leveler" Western Pads include moveable Velcro attached pockets on each side, with 3 shims included in each, for eliminating high/low or bridging spots. Move the shims anywhere on the pad. Western Load Leveler pads are Balck only fabric top; choose Real Fleece Bottom or Maize Poly bottom.			
Quantity	Description	Price	Extended
Load Leveler or Economy Pad Choose Length: <input type="checkbox"/> 24" <input type="checkbox"/> 26", <input type="checkbox"/> 28", <input type="checkbox"/> 31", <input type="checkbox"/> 34"			
	Pad-West Contour Load Leveler, Real Fleece bottom (w/moveable shims)(# 5214LL-sz)	\$200	
	Pad-West Square Load Leveler, Real Fleece bottom (w/moveable shims) (# 5215LL-sz)	\$200	
	Pad-West Contour Load Leveler, Polyfleece bottom (w moveable shims) (# 5216LL-sz)	\$120	<i>Section Total</i>
	Pad-West Square Load Leveler Polyfleece bottom (w/moveable shims) (# 5217LL-sz)	\$120	

Matching Leather Upholstery Cante/Fork Bag :

Leather Color: Black, Brown, Natural, Red, Black Cherry, Distressed Brown, Tan

Quantity	Description: Attaches with buckled straps included.	Price	Extended
	Cante Ditty Bag 10"LX5D" soft upholstery with lash straps & zip closure (#4823)	\$30	
	Cante Ditty Bag 15"LX10"D, soft upholstery with lash straps & zip closure (#4819)	\$60	<i>Section Total</i>

Matching Leather Saddlebags: Attached w/d rings &/or webbing to hardware at back of cante.

Leather Color: Black, Brown, Chestnut, Natural, Jade, Bordeaux, Ripe Plum, Dusty Rose

Quantity	Description	Price	Extended	Section Total
	Leather Saddle Bags (# 4816)	\$160		

Matching Bridles: Double Layer Leather (matches saddle color unless otherwise specified)

Size:	<input type="checkbox"/> Large, <input type="checkbox"/> Regular, <input type="checkbox"/> Small		
Measure Note	Measure from the corner of the horse's mouth, up the side of the head and behind the ears, to the pol (center top of the head). If distance measured is 19-24" use small ; if 21-26" use Medium ; if 23-28" use Large . Adjustable features allow some size overlap. If the <u>brow</u> band length (measured side to side over the eyes & below the ears) is 14-15 1/2" use Small , if 16-17 1/2" use Medium , if 18-19 1/2" use Large . If measure for side to nod and brow size conflict, use larger size.		
Leather Color:	<input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux, <input type="checkbox"/> Ripe Plum, <input type="checkbox"/> Dusty Rose		
Quantity	Description	Price	Extended
	Bridle, Halter Double Leather w/Bit snap, non-Softsides (# 4004 -L, -R, -S)	\$70	Section Total
	Bridle, Brow Band Double leather, non-Softsides (# 4005 -L, -R, -S)	\$40	

Matching Reins & Lunge Ropes: Double Layer Leather (match saddle color unless specified)

Leather Color:	<input type="checkbox"/> Black, <input type="checkbox"/> Brown, <input type="checkbox"/> Chestnut, <input type="checkbox"/> Natural, <input type="checkbox"/> Jade, <input type="checkbox"/> Bordeaux, <input type="checkbox"/> Ripe Plum, <input type="checkbox"/> Dusty Rose		
Quantity	Description	Price	Extended
	Reins, Leather-72" Split Reins w/ scissors snaps (# 4401 -72)	\$60	
	Reins, Leather-96" Split Reins (spliced) w/ scissor snaps (# 4406 -96)	\$80	
	Reins, Leather-96" Roping Reins w/ scissor snaps (# 4407 -96)	\$80	
	Rope, Lunge(3/4") w/Snap Black- 12 feet (# 4405-12B)	\$45	
	Rope, Lunge(3/4") w/Snap Black- 14 feet (# 4405-14B)	\$49	
	Rope, Lunge(3/4") w/Snap Black- 18 feet (# 4405-18B)	\$59	
	Reins, (3/4" Rope)-Split 72"-Black (# 4403-72B)	\$49	Section Total
	Reins, (3/4" Rope)-Roping-Black, choose: <input type="checkbox"/>10', <input type="checkbox"/>9', <input type="checkbox"/>8' (# 4402-10B,-9B,-8B)	\$39	

Leather Max Saddle Conditioner, for the best care:

Quantity	Description-Our own brew of natural replenishing oil, cleaners, & protection additives.	Price	Extended
	Leather Max Conditioner – 4 oz. jar , about 10 saddle cleaning/oilings (#4950)	\$15	Section Total
	Leather Max Conditioner – One Gallon about 200 saddle cleaning/oilings (#4950gallon)	\$150	

Get your custom saddle Quick

Rush Fee:

Note:	Typical delivery is 10-12 weeks. However, we make no guarantee of delivery time. If you need your order quicker, check the "Rush Fees" above. If we don't ship in 6 weeks, we void the Rush Fee.		
Quantity	Description	Price	Extended
	Rush delivery, within 6 weeks, w/ factory overtime, in certain depts.(#Rushfee)	\$300	Section Total



	Totals:
Total Product Cost:	\$
Sales Tax (AR only):	\$
*Shipping / Insurance:	\$ 85.00
*Ground Freight/insurance in the contiguous U.S. only, includes residential delivery charges (if any). Ask for export shipping/insurance rates. All saddles, shipped in the contiguous U.S., are shipped "Adult Signature Required". If you do not wish to have the saddle shipped "Adult Signature Required" and accept loss responsibility, check here: <input type="checkbox"/> Do not ship "Adult Signature Required". I accept loss responsibility.	
Order Total:	\$
1/2 Deposit Required:	\$

Saddle shown in photo includes custom features, which are included in the base cost. Color, texture of leather, and construction style for your chosen saddle may vary from photo. We do not refund purchase price of custom-made saddles, however, we have an exceptional 10-Day Customer Sizing Satisfaction Policy. Please check your order.

Please complete the firm-order confirmation below and return it with your order. Thank you for choosing Orthoflex!

Firm Order Confirmation & Terms of Sale

Your order will be entered for available production time only after you have reviewed, signed, dated, and returned this Firm Order Confirmation, with payment. We do not “promise” delivery dates due to the many variables associated with custom saddle making. Each Orthoflex product goes through inspection at each major completion stage, any of which can be rejected, and could delay the products’ completion. We will periodically give the most probable “projected” delivery date based on the order confirmation date and/or current status of your order.

Limited One Year Warranty

Orthoflex Saddleworks Inc. (the company) warrants its custom saddles and tack, to the original purchaser only, to be free of defects in materials and workmanship for **one (1) year** from the date of original (first) sale. Determination as to whether a product is defective, or is not defective, is determined solely, by the company. Freight to return a product to the company, for defective determination, is borne by the purchaser. Freight to return the product to the purchaser is borne by the company, in the continental USA only.

The company will repair or replace, at it’s sole discretion, any product found to be defective by the company, for use as intended, after return to, and examination by, the company. This LIMITED ONE YEAR WARRANTY does not cover incidental damages or consequential damages caused by misuse, abuse, accident, or neglect caused by any person(s) or thing(s), purchaser’s sole remedy being repair or replacement, at the sole discretion of the company. Functional alterations of any kind, by the purchaser, dealer, or other person(s), to the product specifically void this warranty.

General Provisions and Exclusions Applicable to the Limited Warranty:

This warranty does not cover duplication of color or appearance of leather, used by the company, which the purchaser may have seen in advertisements, and in person, or which the purchaser may not like. Since the company has no control of the method of use, type, or suitability of tack which may be used by the purchaser or others, no control of the purchaser’s or user’s style of riding, whether appropriate or not appropriate, and any resulting soreing or other damage to a horse, this warranty specifically excludes such soreing, or damage, as a result of the use of the saddle. This warranty does not cover fit for the purchaser or any horse on which the saddle may used.

Liability of Orthoflex Saddleworks Inc. shall be limited to the price of the saddle and the company shall not be responsible or liable for any incidental or consequential damages of any kind. Warranties included herein are in lieu of all other warranties, either express or implied. There are no warranties that extend beyond the face hereof. Purchaser may have additional rights by laws so made and provided. Jurisdiction with regard to any return privileges or warranty disputes shall be restricted to the laws of the State of Arkansas. This warranty shall not apply to any products that have been damaged while being used in any manner for a purpose not intended by the company.

Payment(s) Agreement(s):

A minimum initial deposit of 50% of the purchase price is required with your order. Your remaining balance will be due when we notify you of the impending completion of your order. Should you fail to pay the balance due within 20 (twenty) days of notification, your initial deposit will be forfeited to the company to defray the loss incurred from the salvage sale or rework of the saddle to make it saleable to someone else.

If you are paying by credit card: The following agreement applies to you: You agree to not refuse or charge back the purchase, to your credit card company, or any portion thereof, for any reason. If you violate this agreement clause and charge back the purchase to your credit card provider, you agree to pay the company, or the Orthoflex dealer if applicable, **damages of \$2000, plus attorney’s fees plus all costs** associated with the company collection of damages, selling price, collection costs, **plus** the selling price and freight for the saddle,

Order Changes & Return Privileges:

Orthoflex produces saddles made custom to the customer’s specifications. As a result, your saddle may not (a) look like any photos you may have seen, (b) the leather color shade and finish may be different than photos, and (c) the various options you chose may not be reflected in any photo(s). Once this form is returned, no changes or cancellations may be made without penalty for costs incurred by the company, if any work has commenced on the product. Since you have ordered a saddle made custom to your specifications, we do not offer satisfaction guarantees or refunds of purchase price for any reason and will not allow a return for refund. You may return for repair or replacement, as covered in our One Year Limited Warranty, after receipt of a “control number” from the company. The company also has an excellent Ten (10) Day Size Satisfaction Policy, which can be viewed on our web site or in the package with the product.

Agreed: Signature of Purchaser: _____ Date: _____

Please Print Name: _____